MAVES
3PL Made Visible

MABUG 2024

San Diego, California

Driving Success through Innovation:

Profitability Unleashed

MAVES Advisory Board User Group (MABUG) Conference

MABUG 2024

Lot Sets

Sindhuja Badri

Monday April 15, 2024 from10:00 – 10:30

AGENDA

- Introduction
- Overview
- Topics:
  - Components
  - Sets
  - Other
- Conclusion
- Question and Answers

Introduction

- Lot Control /Rotation is a “critical” service provided by 3PLs to Clients
- VL has a number of capabilities to assist you with this important task
- Like many things, you may be unaware of capabilities that will provides increased efficiency and accuracy.

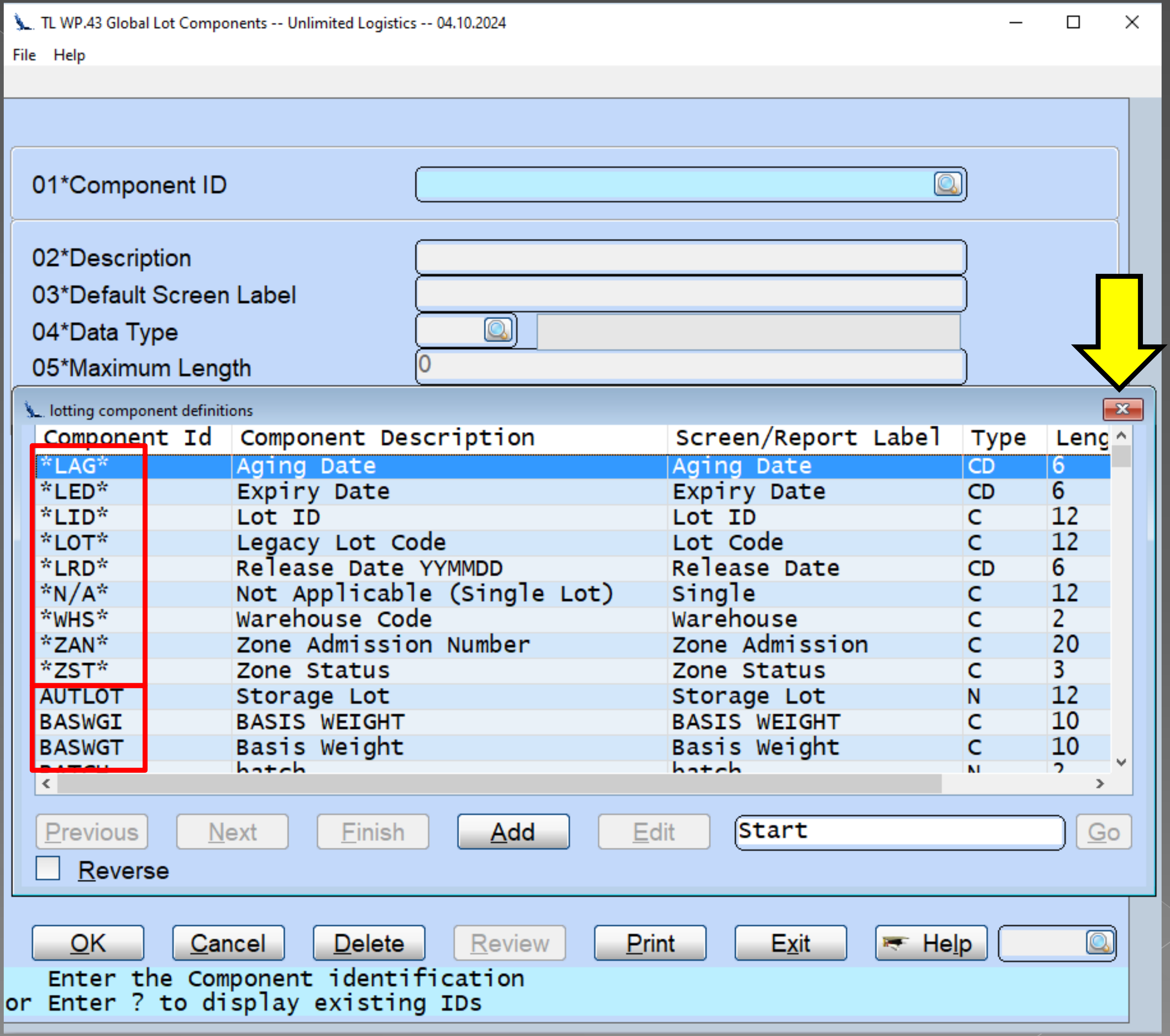
Overview

- Can you define Lots for your specific Client/Product requirements?
- What Data can be created for Lots?
- How may the Data be populated?
- Can they be changed later?
- What Reports/Queries exist to view them?

Components

- System vs. User Defined
- Data Types
- Allowed Values

WP.43 Lot Components System vs. User Defined


TL WP.43 Global Lot Components -- Unlimited Logistics -- 04.10.2024
File
Help

01*Component ID

02*Description
03*Default Screen Label
04*Data Type
05*Maximum Length 0

lotting component definitions

Component Id	Component Description	Screen/Report Label	Type	Leng
LAG	Aging Date	Aging Date	CD	6
LED	Expiry Date	Expiry Date	CD	6
LID	Lot ID	Lot ID	C	12
LOT	Legacy Lot Code	Lot Code	C	12
LRD	Release Date YYMMDD	Release Date	CD	6
N/A	Not Applicable (Single Lot)	Single	C	12
WHS	Warehouse Code	Warehouse	C	2
ZAN	Zone Admission Number	Zone Admission	C	20
ZST	Zone Status	Zone Status	C	3
AUTLOT	Storage Lot	Storage Lot	N	12
BASWGI	BASIS WEIGHT	BASIS WEIGHT	C	10
BASWGT	Basis Weight	Basis Weight	C	10

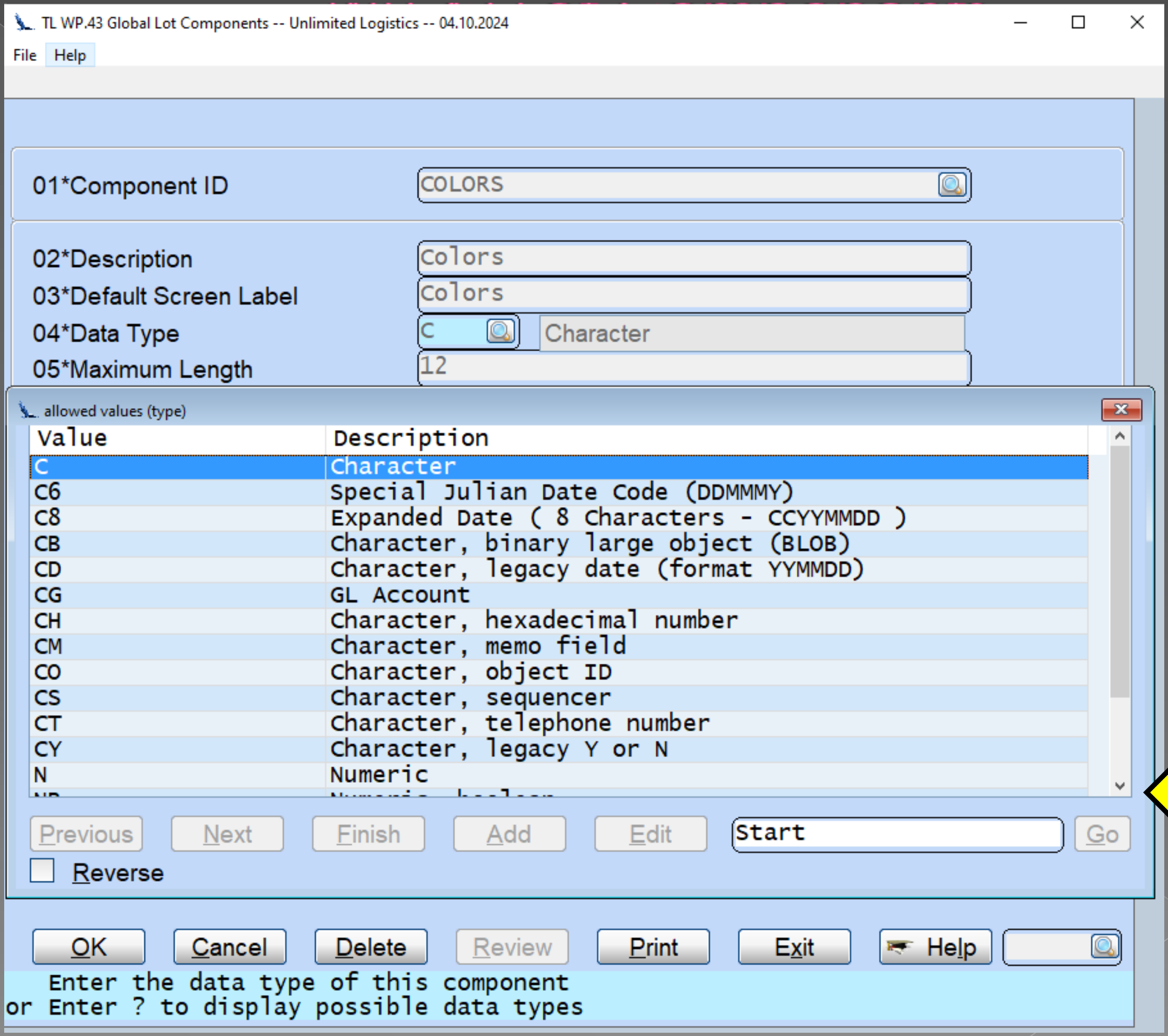
Previous
Next
Finish
Add
Edit
Start
Go
☐ Reverse
OK
Cancel
Delete
Review
Print
Exit
Help

Enter the Component identification
or Enter ? to display existing IDs

System Defined

User Defined

WP.43 Lot Components Data Types


TL WP.43 Global Lot Components -- Unlimited Logistics -- 04.10.2024
File
Help

01*Component ID: COLORS

02*Description: Colors

03*Default Screen Label: Colors

04*Data Type: C Character

05*Maximum Length: 12

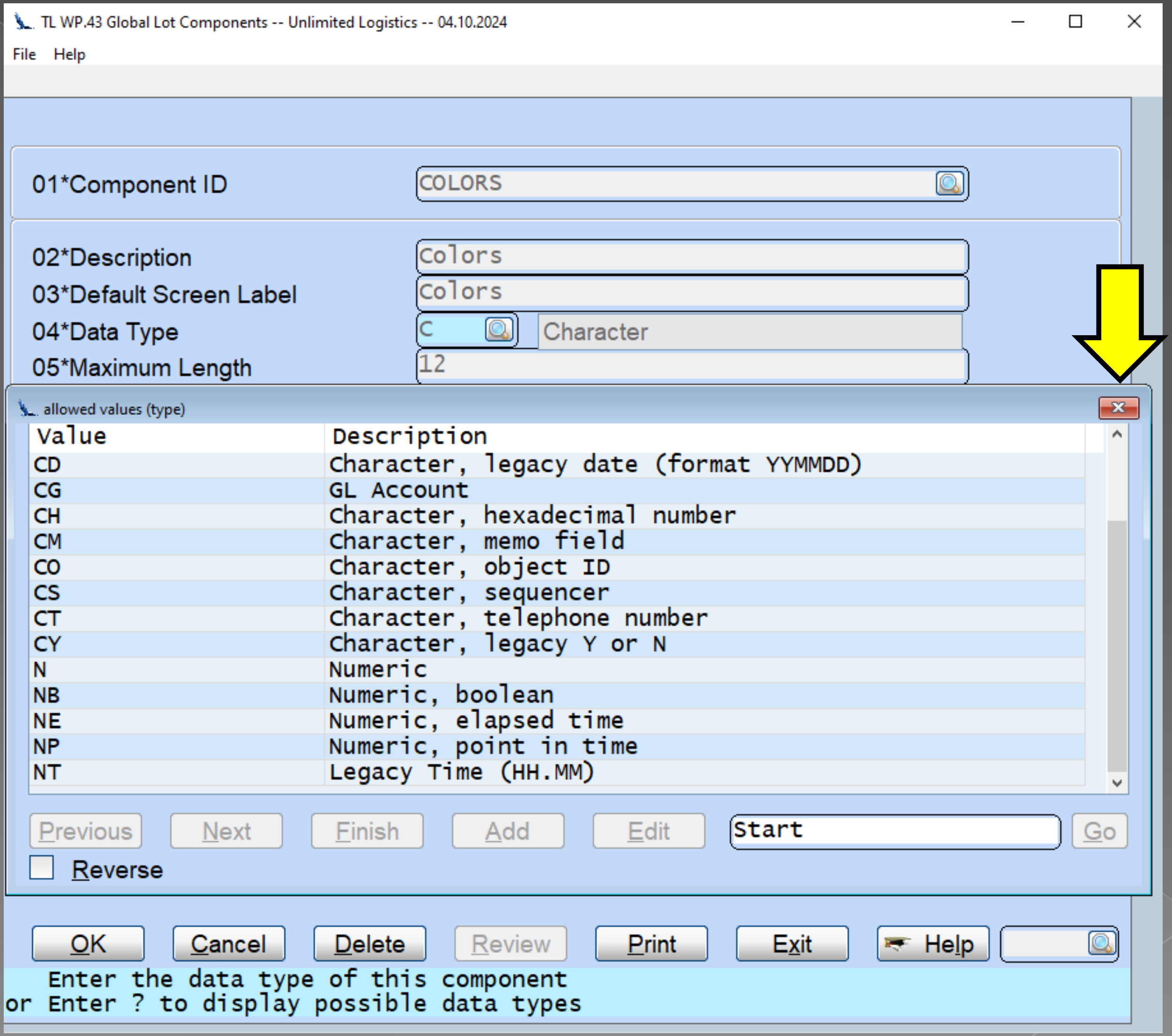
allowed values (type)

Value	Description
C	Character
C6	Special Julian Date Code (DDMMMY)
C8	Expanded Date (8 Characters - CCYYMMDD)
CB	Character, binary large object (BLOB)
CD	Character, legacy date (format YYMMDD)
CG	GL Account
CH	Character, hexadecimal number
CM	Character, memo field
CO	Character, object ID
CS	Character, sequencer
CT	Character, telephone number
CY	Character, legacy Y or N
N	Numeric

Previous
Next
Finish
Add
Edit
Start
Go
☐ Reverse
OK
Cancel
Delete
Review
Print
Exit
Help

Enter the data type of this component
or Enter ? to display possible data types

WP.43 Lot Components Data Types



TL WP.43 Global Lot Components -- Unlimited Logistics -- 04.10.2024

01*Component ID: COLORS

02*Description: Colors

03*Default Screen Label: Colors

04*Data Type: C Character

05*Maximum Length: 12

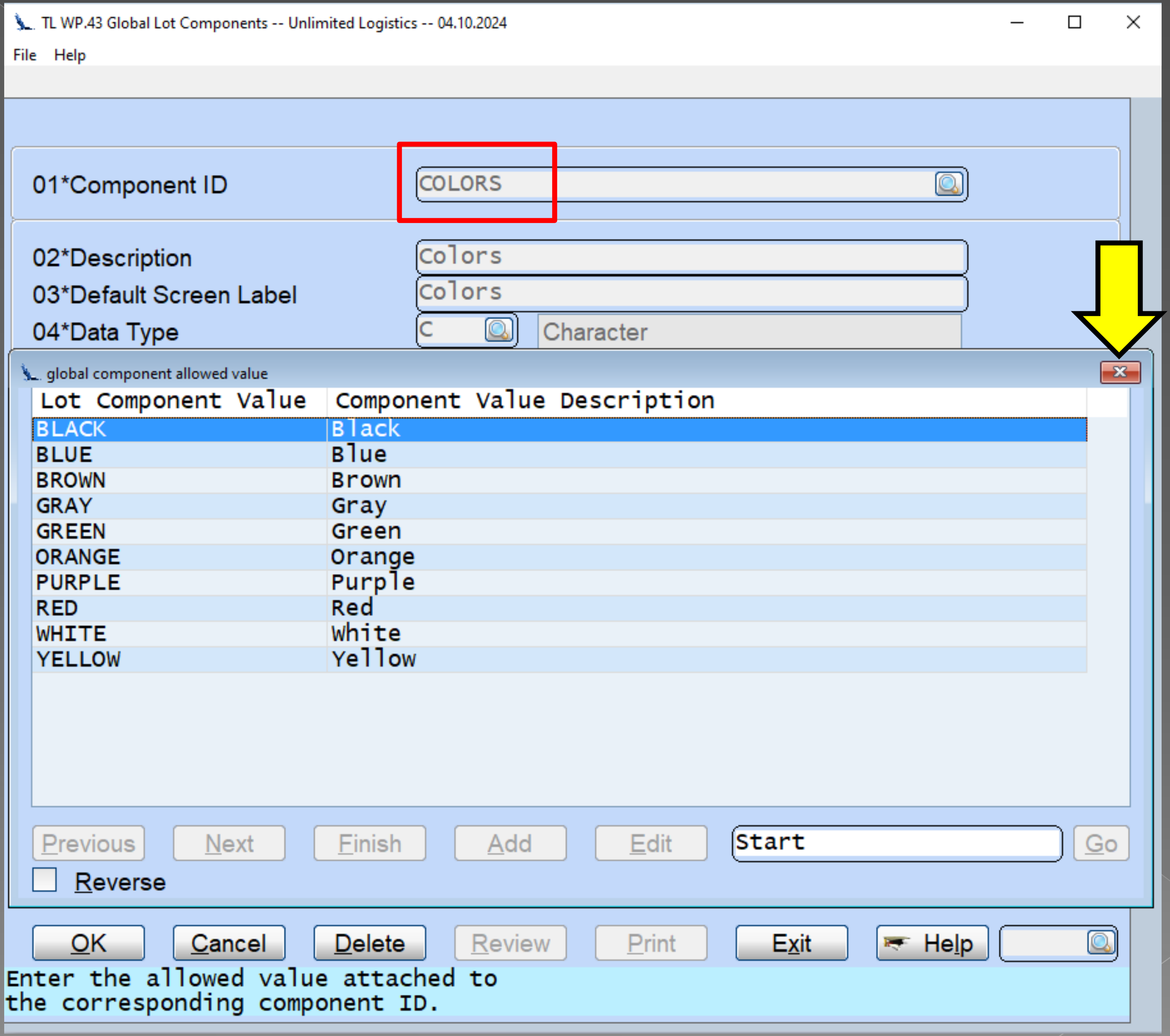
allowed values (type)

Value	Description
CD	Character, legacy date (format YYMMDD)
CG	GL Account
CH	Character, hexadecimal number
CM	Character, memo field
CO	Character, object ID
CS	Character, sequencer
CT	Character, telephone number
CY	Character, legacy Y or N
N	Numeric
NB	Numeric, boolean
NE	Numeric, elapsed time
NP	Numeric, point in time
NT	Legacy Time (HH.MM)

Previous
Next
Finish
Add
Edit
Start
Go
☐ Reverse
OK
Cancel
Delete
Review
Print
Exit
Help

Enter the data type of this component
or Enter ? to display possible data types

WP.43 Lot Components Allowed Values



TL WP.43 Global Lot Components -- Unlimited Logistics -- 04.10.2024
File
Help

01*Component ID: COLORS

02*Description: Colors

03*Default Screen Label: Colors

04*Data Type: C Character

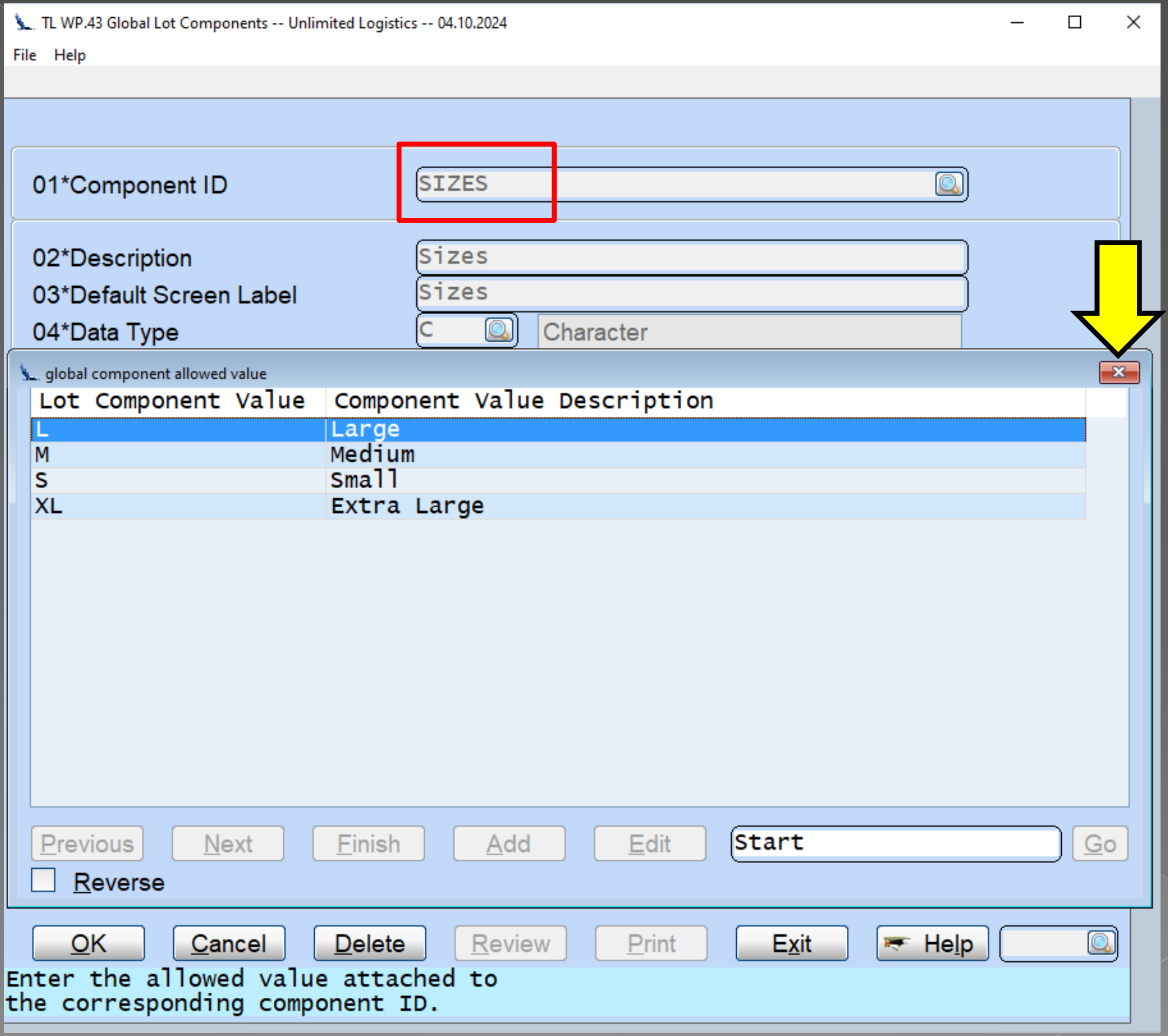
global component allowed value

Lot Component Value	Component Value Description
BLACK	Black
BLUE	Blue
BROWN	Brown
GRAY	Gray
GREEN	Green
ORANGE	Orange
PURPLE	Purple
RED	Red
WHITE	White
YELLOW	Yellow

Previous
Next
Finish
Add
Edit
Start
Go
☐ Reverse
OK
Cancel
Delete
Review
Print
Exit
Help

Enter the allowed value attached to the corresponding component ID.

WP.43 Lot Components Allowed Values



TL WP.43 Global Lot Components -- Unlimited Logistics -- 04.10.2024
File
Help

01*Component ID	SIZES
02*Description	Sizes
03*Default Screen Label	Sizes
04*Data Type	C Character

global component allowed value

Lot Component Value	Component Value Description
L	Large
M	Medium
S	Small
XL	Extra Large

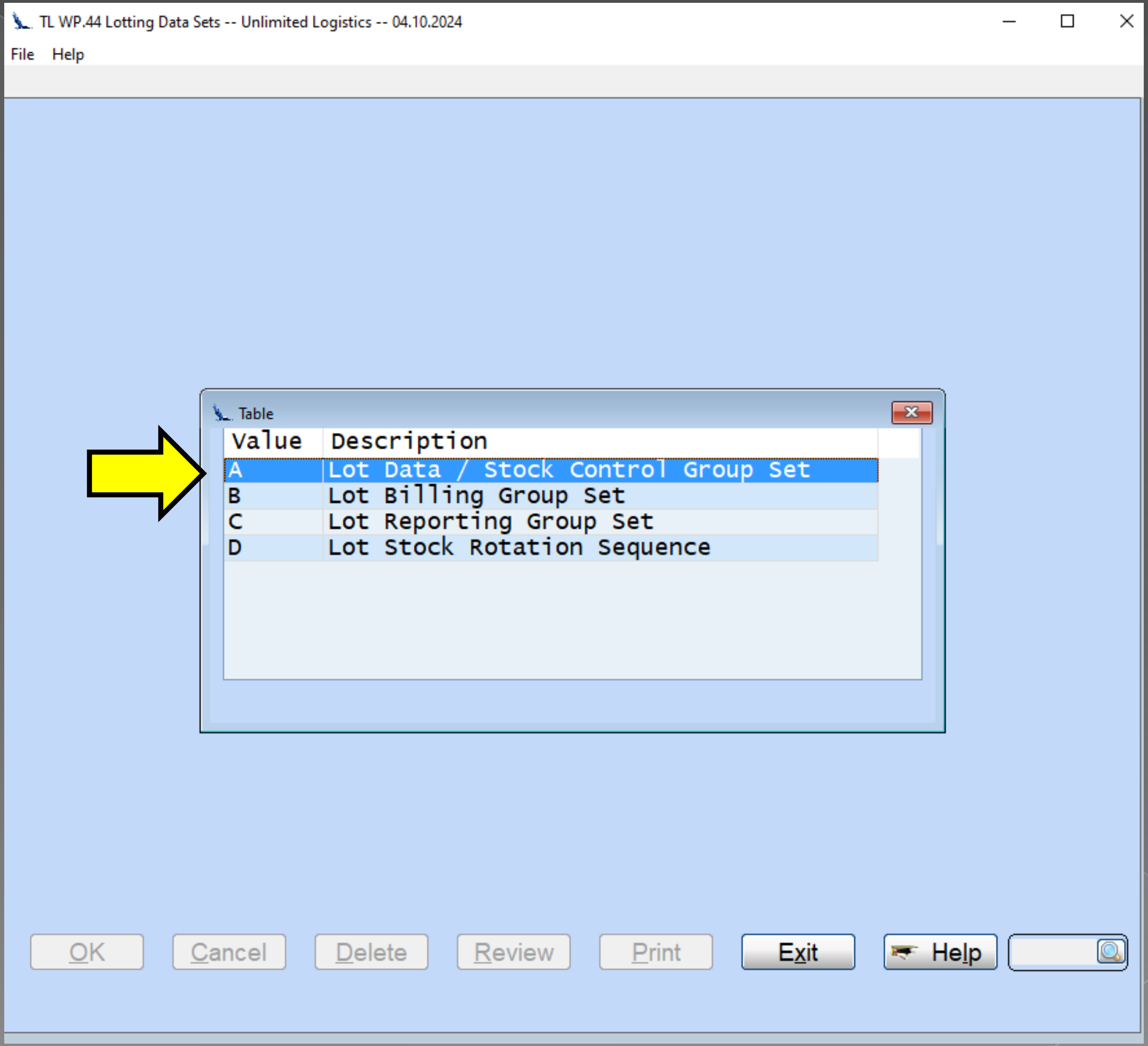
Previous
Next
Finish
Add
Edit
Start
Go
☐ Reverse
OK
Cancel
Delete
Review
Print
Exit
Help

Enter the allowed value attached to the corresponding component ID.

Sets

- Views
  - Control
    - Billing
    - Reporting
    - Rotation
- Entry Modes (for Lot Components)
  - User Entered
  - Derived Date
  - Copied
  - Application Identifier
  - System Generated

WP.44 Lotting Data Sets
Stock Control View



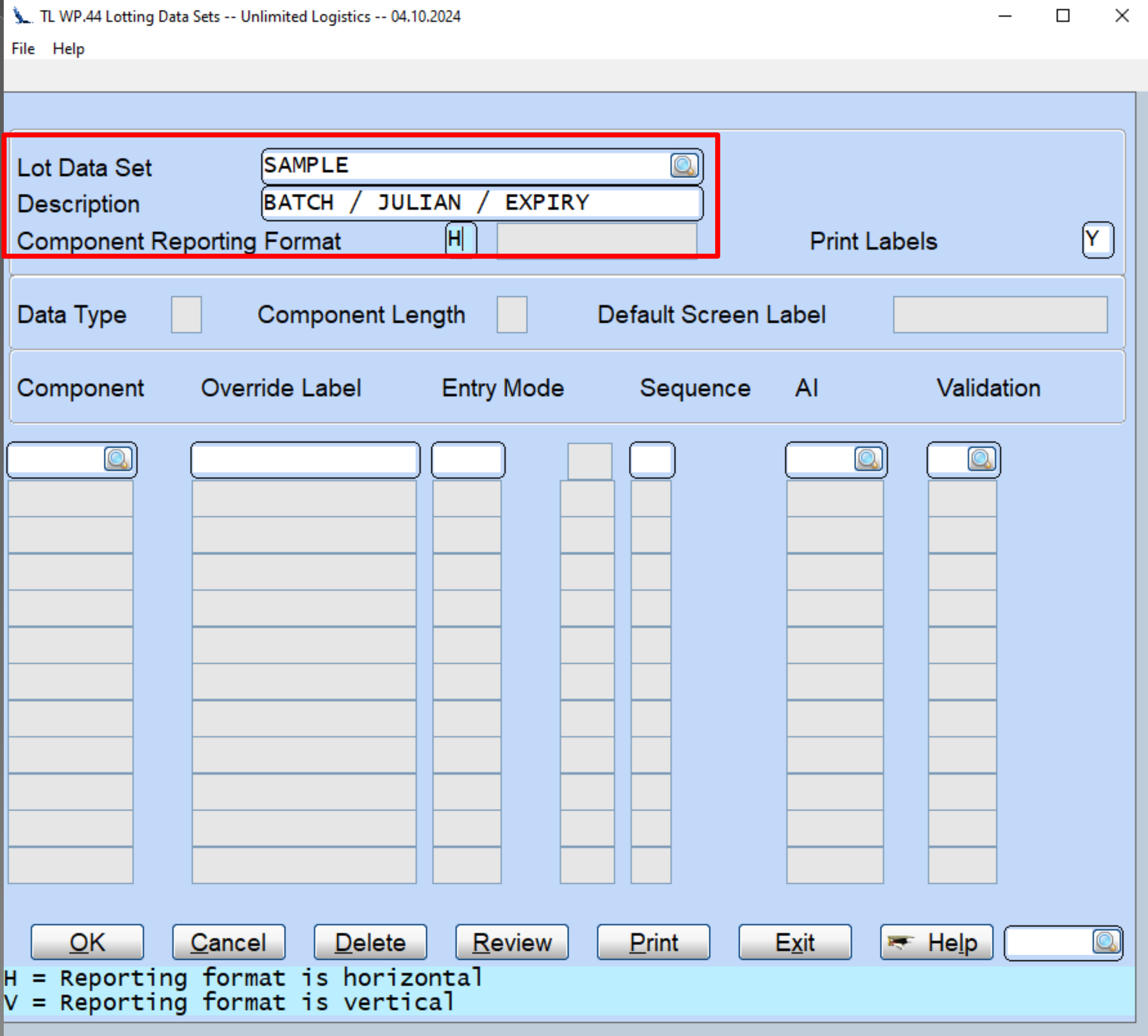
TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024

Table

Value	Description
A	Lot Data / Stock Control Group Set
B	Lot Billing Group Set
C	Lot Reporting Group Set
D	Lot Stock Rotation Sequence

File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

WP.44 Lotting Data Sets Stock Control View - Header

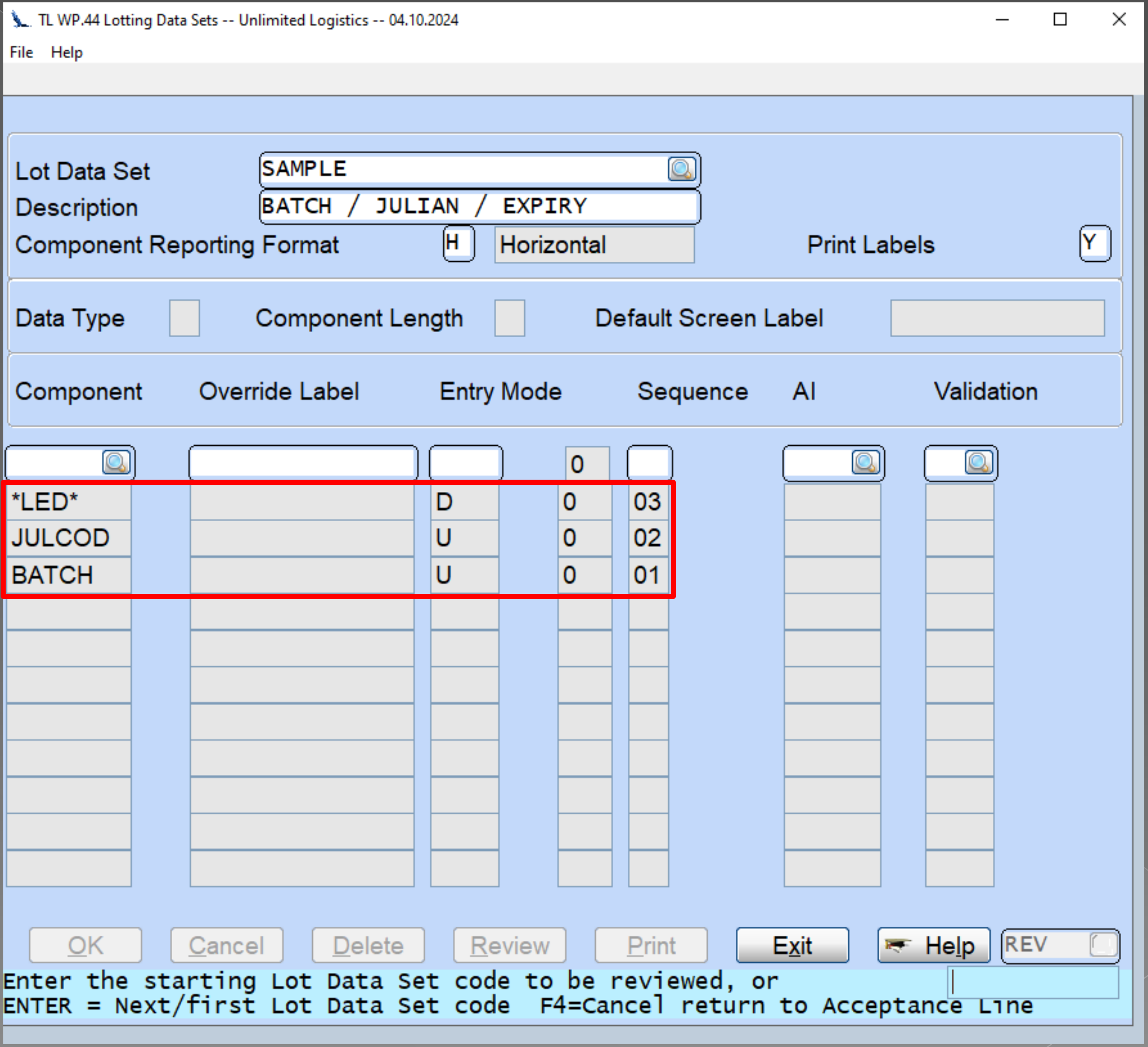


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
Print Labels
Data Type
Component Length
Default Screen Label
Component
Override Label
Entry Mode
Sequence
AI
Validation
OK
Cancel
Delete
Review
Print
Exit
Help

Lot Data Set: SAMPLE
Description: BATCH / JULIAN / EXPIRY
Component Reporting Format: H
Print Labels: Y

```
H = Reporting format is horizontal
V = Reporting format is vertical
```

WP.44 Lotting Data Sets
Stock Control View - Components

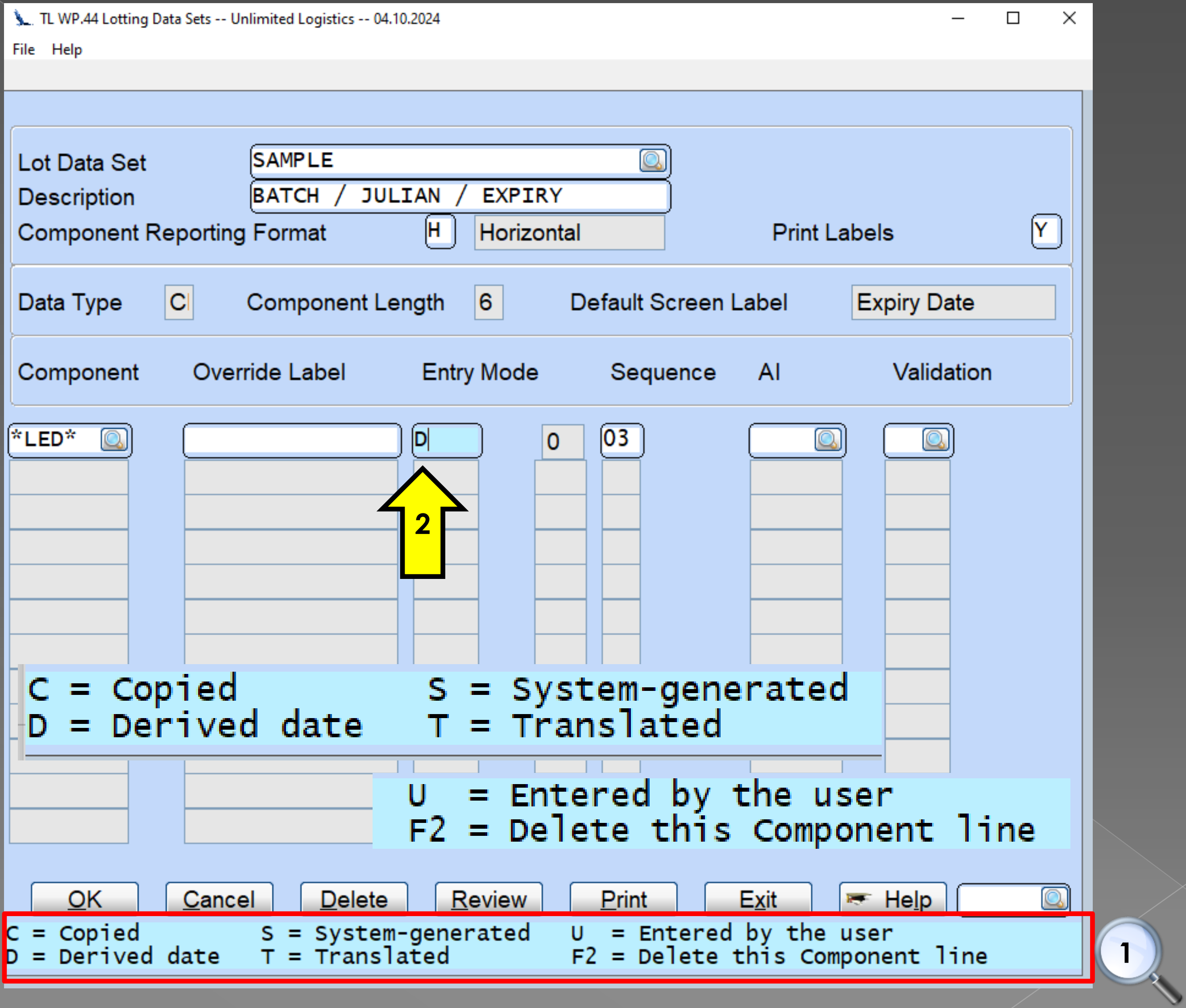

TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help
REV

Lot Data Set: SAMPLE
Description: BATCH / JULIAN / EXPIRY
Component Reporting Format: H Horizontal
Print Labels: Y
Data Type
Component Length
Default Screen Label

Component	Override Label	Entry Mode		Sequence	AI	Validation
			0			
LED		D	0	03		
JULCOD		U	0	02		
BATCH		U	0	01		

```
Enter the starting Lot Data Set code to be reviewed, or
ENTER = Next/first Lot Data Set code  F4=Cancel return to Acceptance Line
```

WP.44 Lotting Data Sets
Entry Modes


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help
2
1

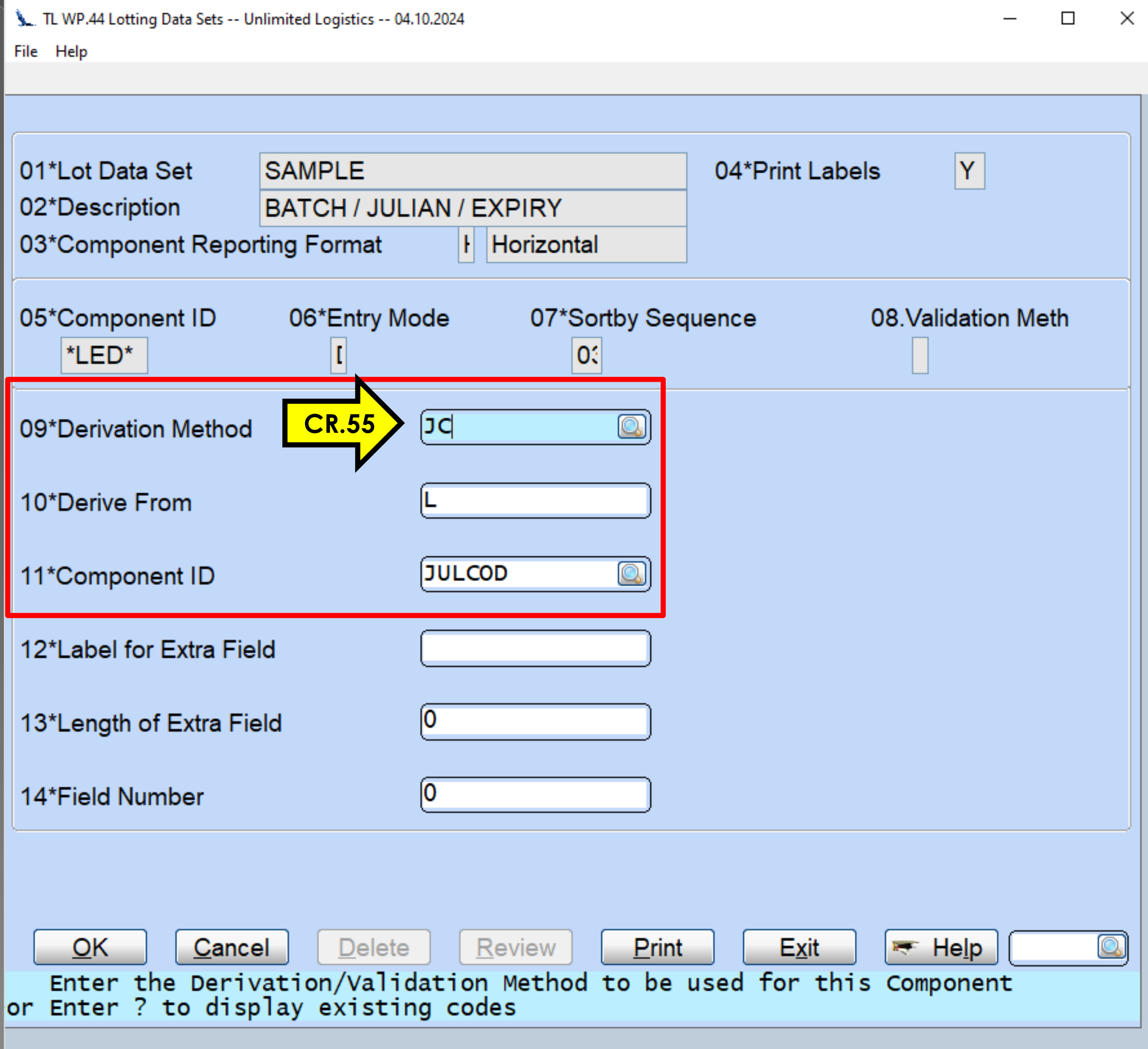
Lot Data Set: SAMPLE
Description: BATCH / JULIAN / EXPIRY
Component Reporting Format: H Horizontal
Print Labels: Y
Data Type: C
Component Length: 6
Default Screen Label: Expiry Date

Component	Override Label	Entry Mode		Sequence	AI	Validation
LED		D	0	03		

C = Copied
D = Derived date
S = System-generated
T = Translated
U = Entered by the user
F2 = Delete this Component line

C = Copied
D = Derived date
S = System-generated
T = Translated
U = Entered by the user
F2 = Delete this Component line

WP.44 Lotting Data Sets
Entry Mode - Derive



TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024

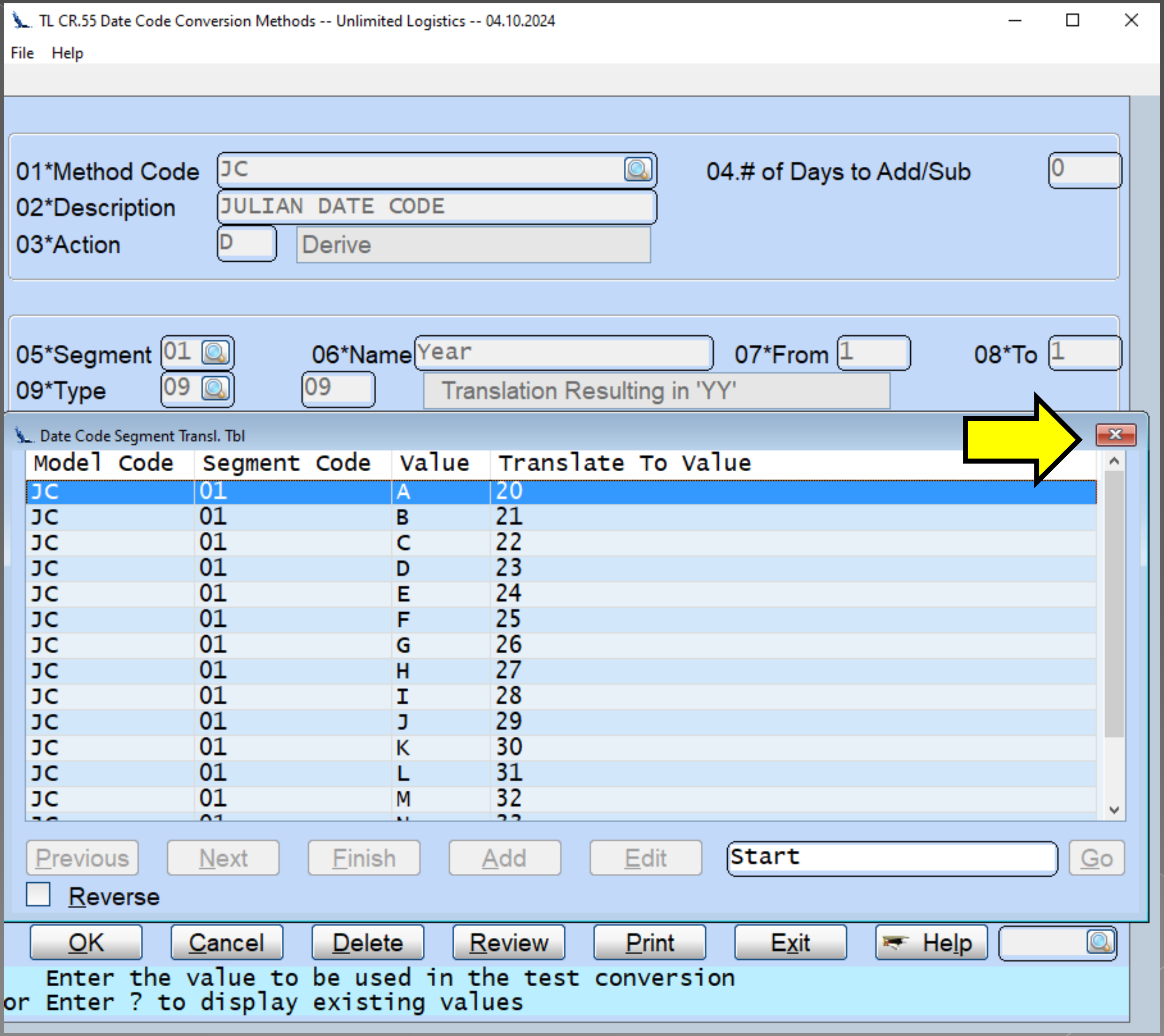
01*Lot Data Set	SAMPLE	04*Print Labels	Y
02*Description	BATCH / JULIAN / EXPIRY		
03*Component Reporting Format	H Horizontal		

05*Component ID	06*Entry Mode	07*Sortby Sequence	08.Validation Meth
LED	D	03	

09*Derivation Method	JC
10*Derive From	L
11*Component ID	JULCOD
12*Label for Extra Field	
13*Length of Extra Field	0
14*Field Number	0

```
   Enter the Derivation/Validation Method to be used for this Component
or Enter ? to display existing codes
```

CR.55 Date Code Conversion Method
Translate Code to a Year (YY)


TL CR.55 Date Code Conversion Methods -- Unlimited Logistics -- 04.10.2024
File
Help
Date Code Segment Transl. Tbl
Previous
Next
Finish
Add
Edit
Go
OK
Cancel
Delete
Review
Print
Exit
Help

01*Method Code JC

02*Description JULIAN DATE CODE

03*Action D Derive

04.# of Days to Add/Sub 0

05*Segment 01

06*Name Year

07*From 1

08*To 1

09*Type 09 09 Translation Resulting in 'YY'

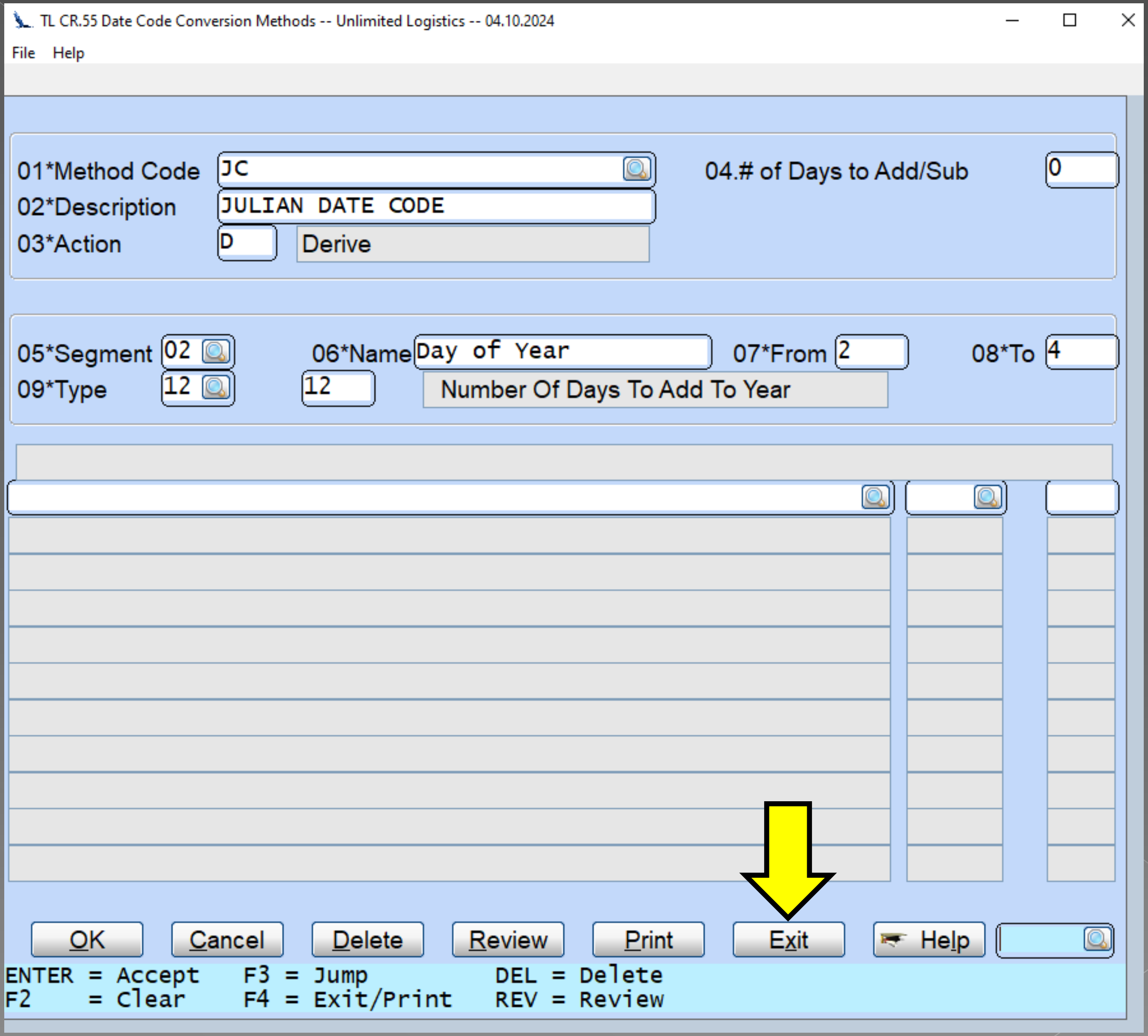
Model Code	Segment Code	Value	Translate To Value
JC	01	A	20
JC	01	B	21
JC	01	C	22
JC	01	D	23
JC	01	E	24
JC	01	F	25
JC	01	G	26
JC	01	H	27
JC	01	I	28
JC	01	J	29
JC	01	K	30
JC	01	L	31
JC	01	M	32

Start

☐ Reverse

```
 Enter the value to be used in the test conversion
or Enter ? to display existing values
```

CR.55 Date Code Conversion Method
of Days to Add to the Year



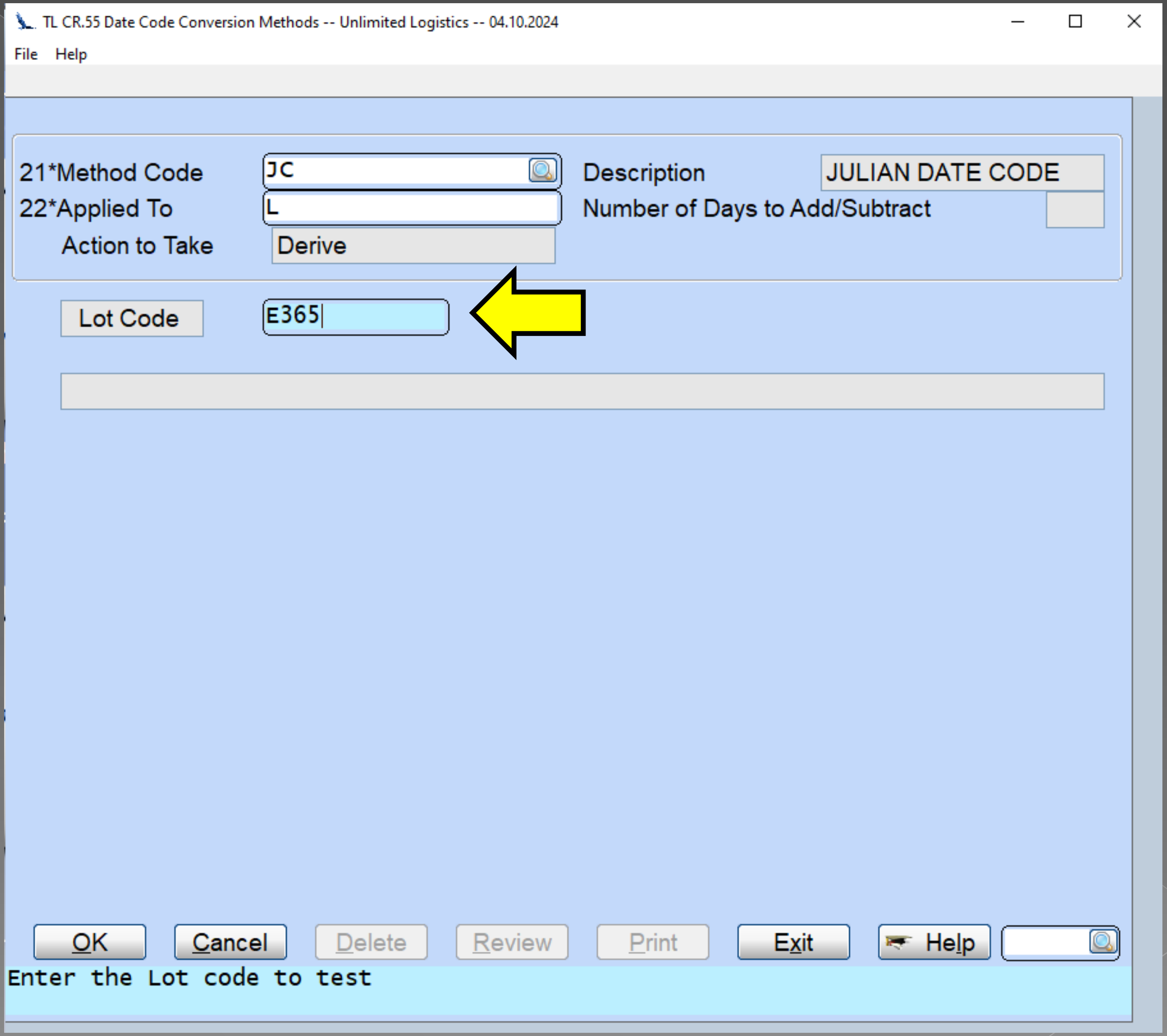
TL CR.55 Date Code Conversion Methods -- Unlimited Logistics -- 04.10.2024

01*Method Code JC
02*Description JULIAN DATE CODE
03*Action D Derive
04.# of Days to Add/Sub 0
05*Segment 02
06*Name Day of Year
07*From 2
08*To 4
09*Type 12 12 Number Of Days To Add To Year

File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

```
ENTER = Accept    F3 = Jump        DEL = Delete
F2    = Clear     F4 = Exit/Print  REV = Review
```

CR.55 Date Code Conversion Method Test Method



TL CR.55 Date Code Conversion Methods -- Unlimited Logistics -- 04.10.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

21*Method Code: JC

Description: JULIAN DATE CODE

22*Applied To: L

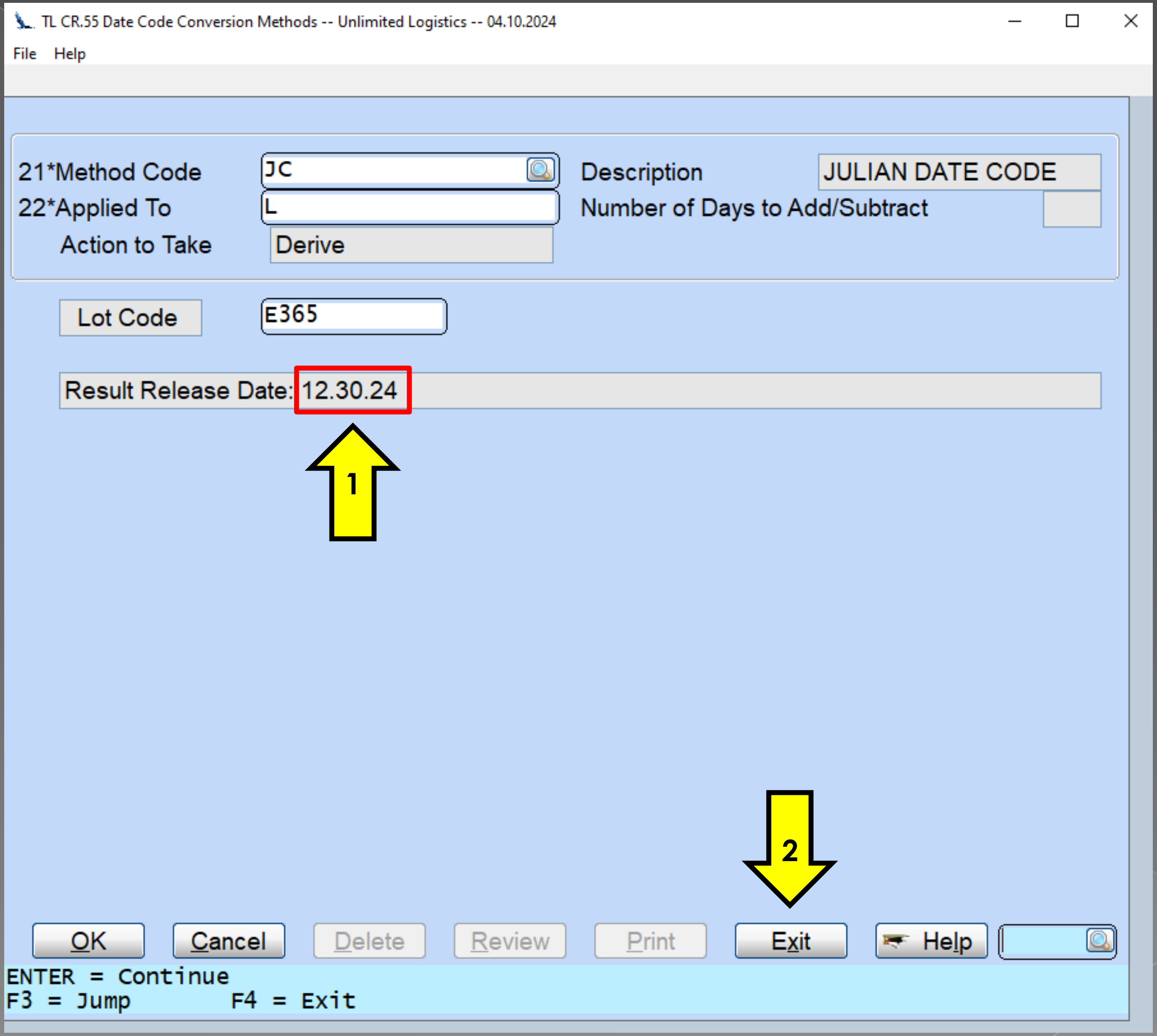
Number of Days to Add/Subtract:

Action to Take: Derive

Lot Code: E365

Enter the Lot code to test

CR.55 Date Code Conversion Method Verify Method


TL CR.55 Date Code Conversion Methods -- Unlimited Logistics -- 04.10.2024
File Help
1
2
OK
Cancel
Delete
Review
Print
Exit
Help

21*Method Code: JC

22*Applied To: L

Action to Take: Derive

Description: JULIAN DATE CODE

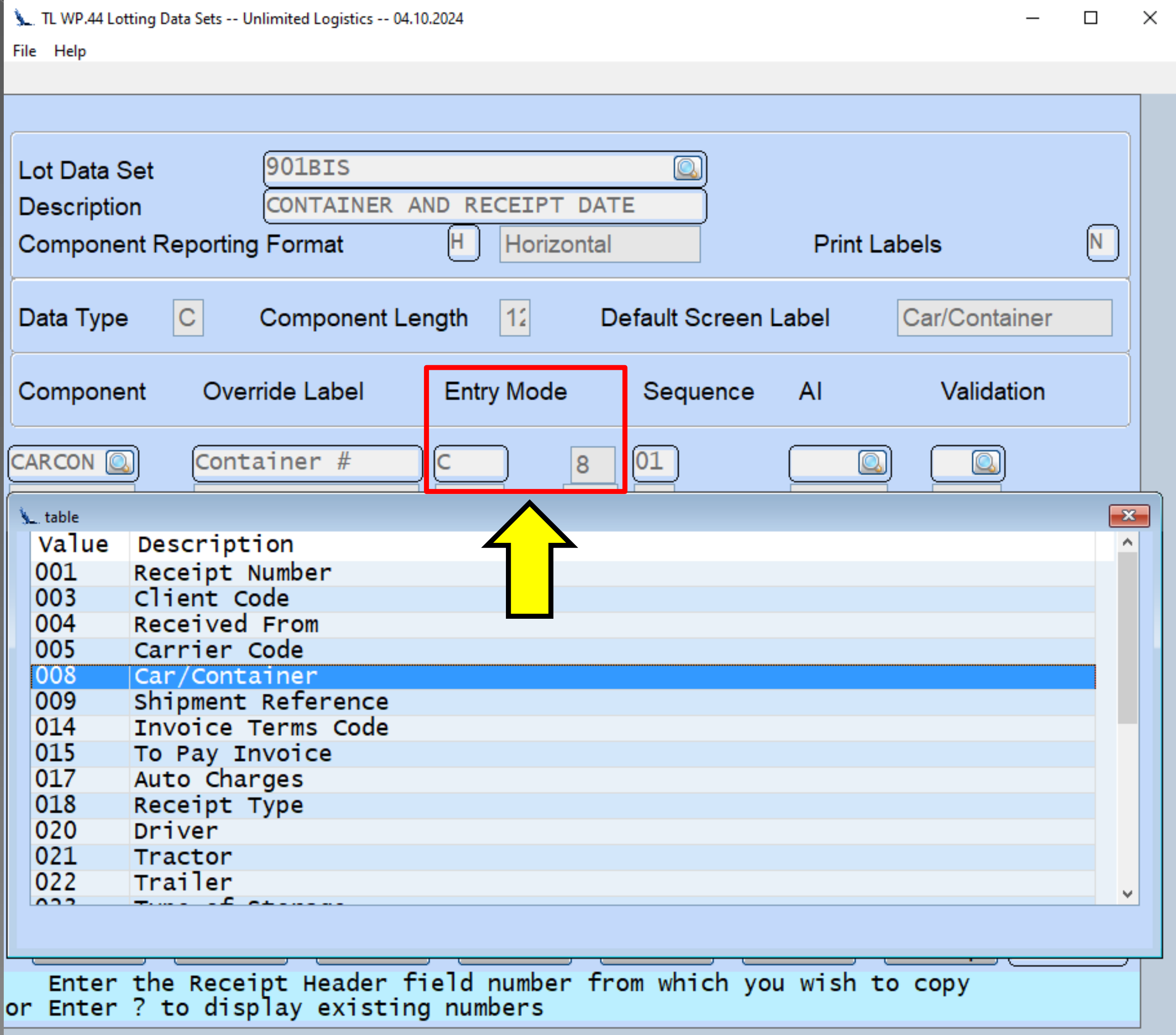
Number of Days to Add/Subtract:

Lot Code: E365

Result Release Date: 12.30.24

```
ENTER = Continue
F3 = Jump          F4 = Exit
```

WP.44 Lotting Data Sets
Entry Mode - Copy


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
table

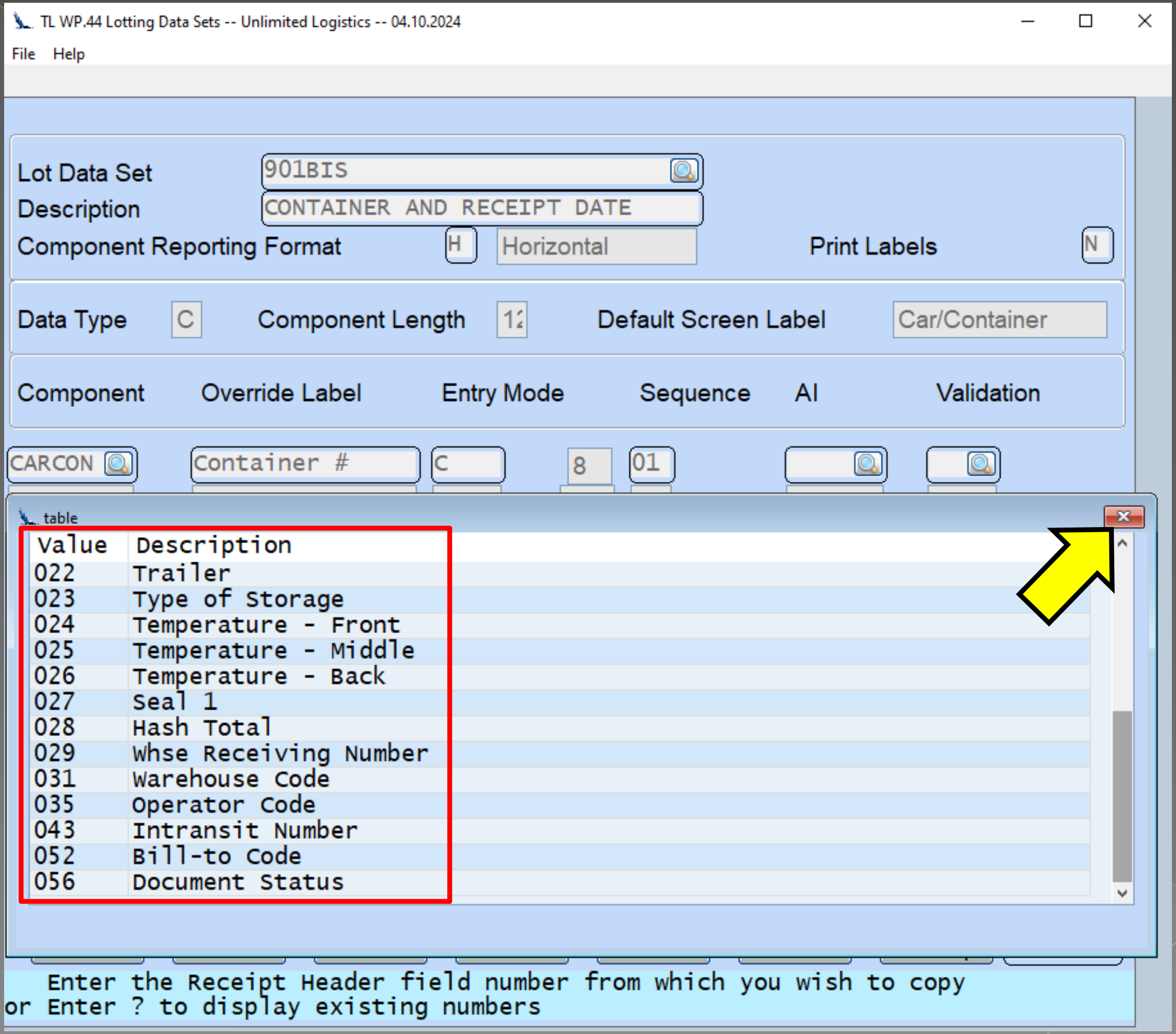
Lot Data Set: 901BIS
Description: CONTAINER AND RECEIPT DATE
Component Reporting Format: H Horizontal
Print Labels: N
Data Type: C
Component Length: 12
Default Screen Label: Car/Container

Component	Override Label	Entry Mode		Sequence	AI	Validation
CARCON	Container #	C	8	01		

Value	Description
001	Receipt Number
003	Client Code
004	Received From
005	Carrier Code
008	Car/Container
009	Shipment Reference
014	Invoice Terms Code
015	To Pay Invoice
017	Auto Charges
018	Receipt Type
020	Driver
021	Tractor
022	Trailer

Enter the Receipt Header field number from which you wish to copy
or Enter ? to display existing numbers

WP.44 Lotting Data Sets
Entry Mode – Other Copy from Options



TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
table

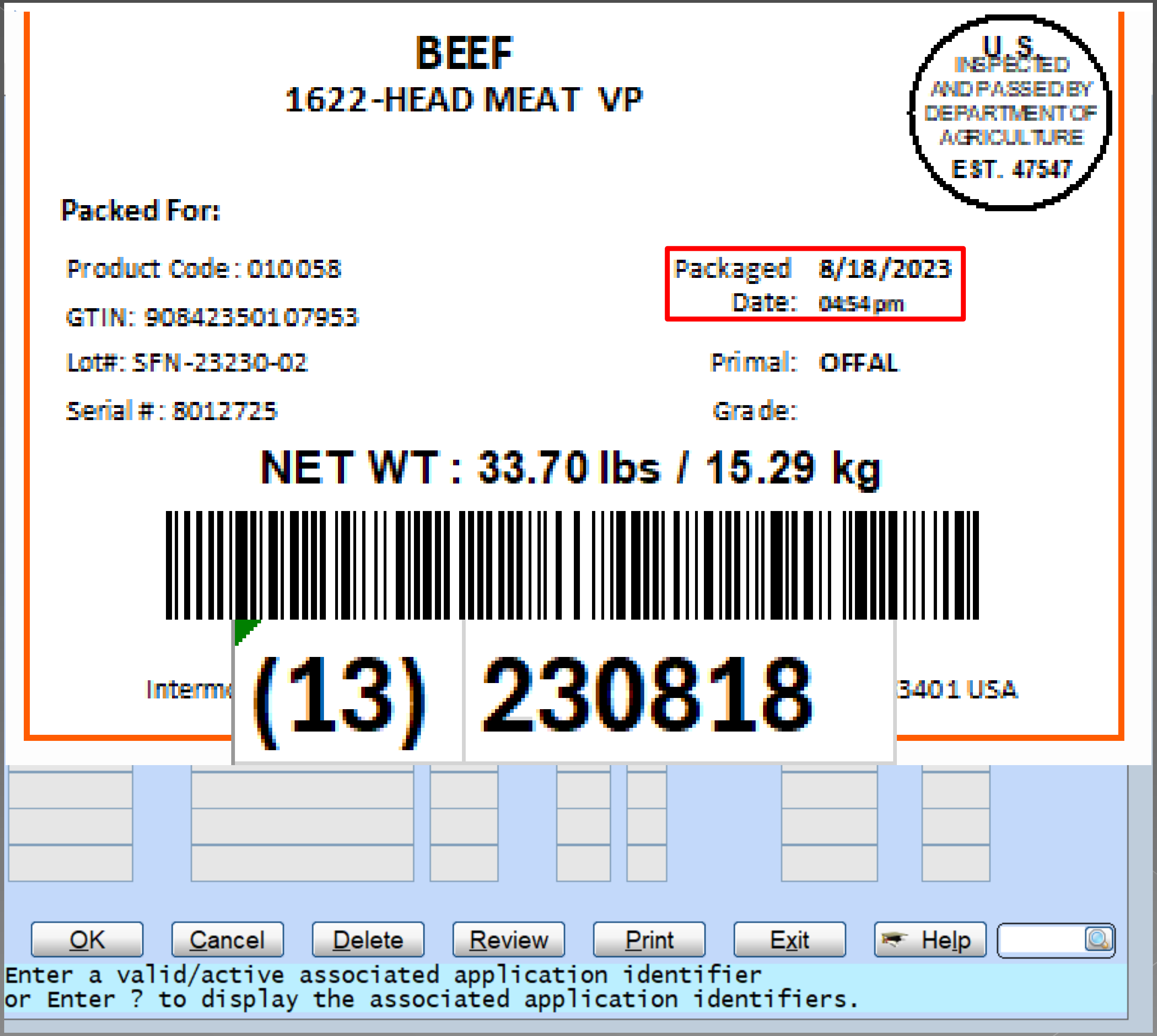
Lot Data Set: 901BIS
Description: CONTAINER AND RECEIPT DATE
Component Reporting Format: H Horizontal
Print Labels: N
Data Type: C
Component Length: 12
Default Screen Label: Car/Container

Component	Override Label	Entry Mode	Sequence	AI	Validation
CARCON	Container #	C 8	01		

Value	Description
022	Trailer
023	Type of Storage
024	Temperature - Front
025	Temperature - Middle
026	Temperature - Back
027	Seal 1
028	Hash Total
029	Whse Receiving Number
031	Warehouse Code
035	Operator Code
043	Intransit Number
052	Bill-to Code
056	Document Status

Enter the Receipt Header field number from which you wish to copy
or Enter ? to display existing numbers

WP.44 Lotting Data Sets
Entry Mode - Application Identifier (AI)



BEEF
1622-HEAD MEAT VP

U.S. INSPECTED AND PASSED BY DEPARTMENT OF AGRICULTURE EST. 47547

Packed For:

Product Code: 010058
GTIN: 90842350107953
Lot#: SFN-23230-02
Serial #: 8012725

Packaged Date: 8/18/2023 0454pm
Primal: OFFAL
Grade:

NET WT : 33.70 lbs / 15.29 kg

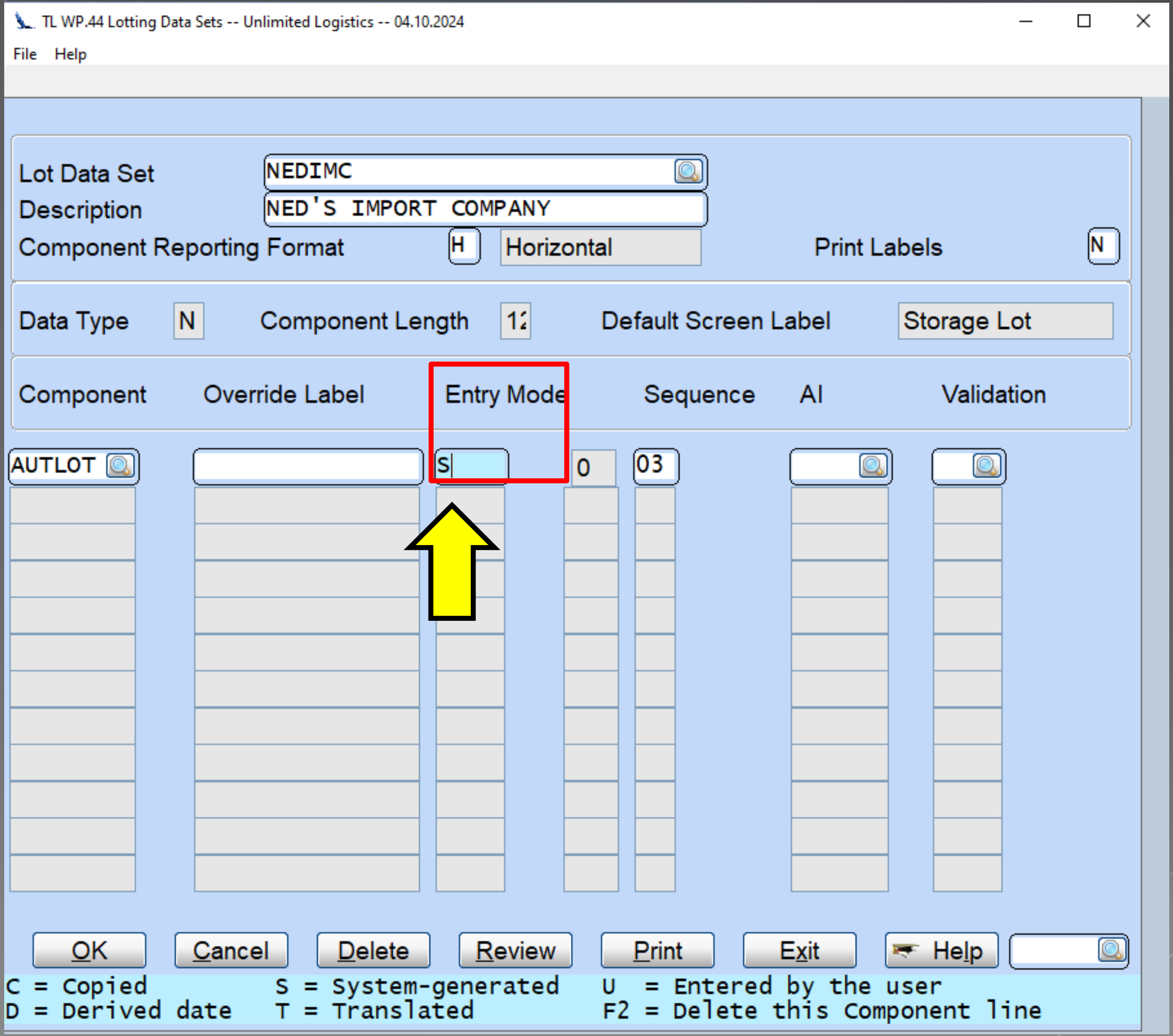
(13) 230818

Interme

3401 USA

```
Enter a valid/active associated application identifier
or Enter ? to display the associated application identifiers.
```

WP.44 Lotting Data Sets
Entry Mode - System Generated


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

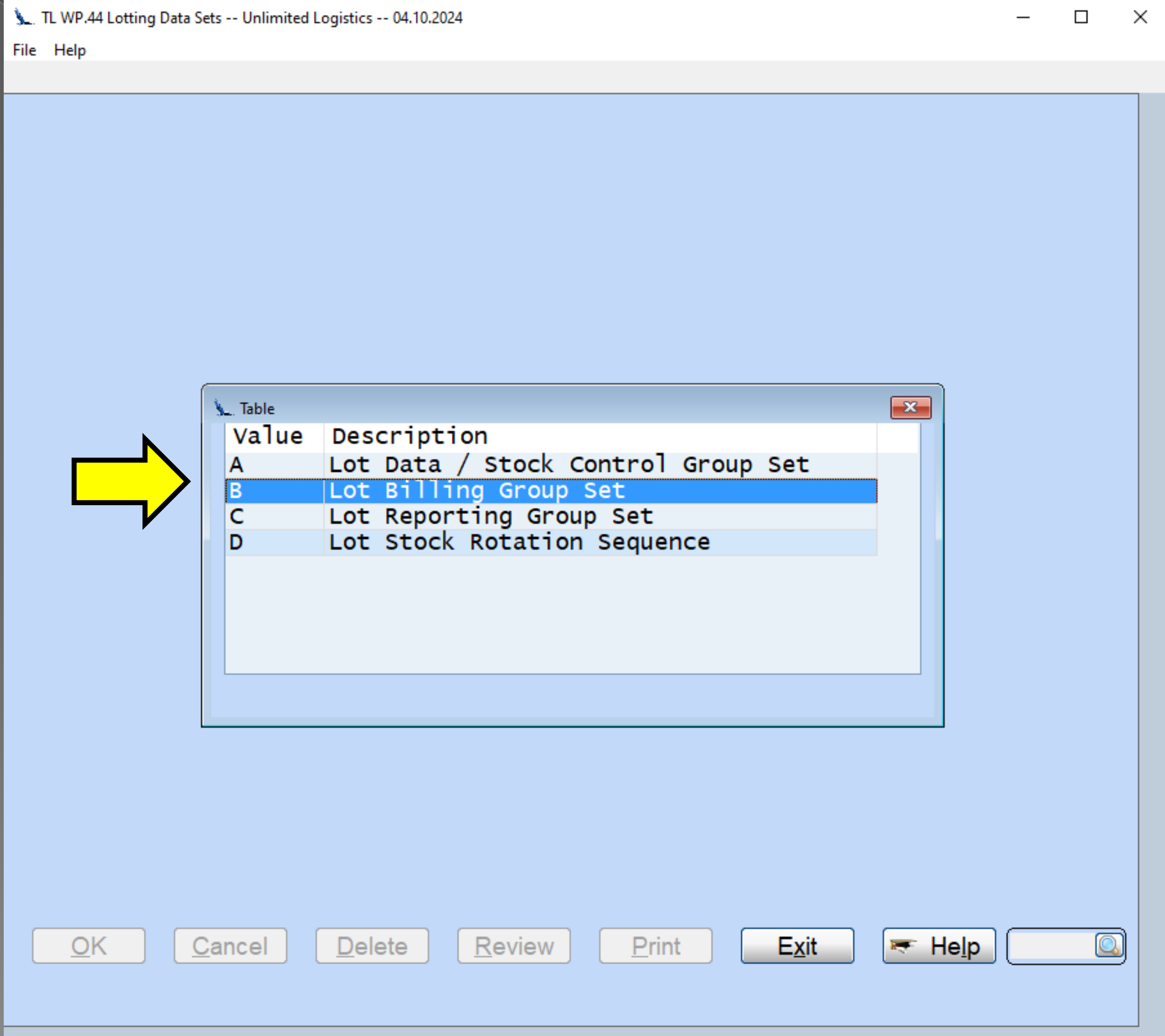
Lot Data Set: NEDIMC
Description: NED'S IMPORT COMPANY
Component Reporting Format: H Horizontal
Print Labels: N

Data Type: N
Component Length: 12
Default Screen Label: Storage Lot

Component	Override Label	Entry Mode		Sequence	AI	Validation
AUTLOT		S	0	03		

C = Copied S = System-generated U = Entered by the user
D = Derived date T = Translated F2 = Delete this Component line

WP.44 Lotting Data Sets
Billing Views



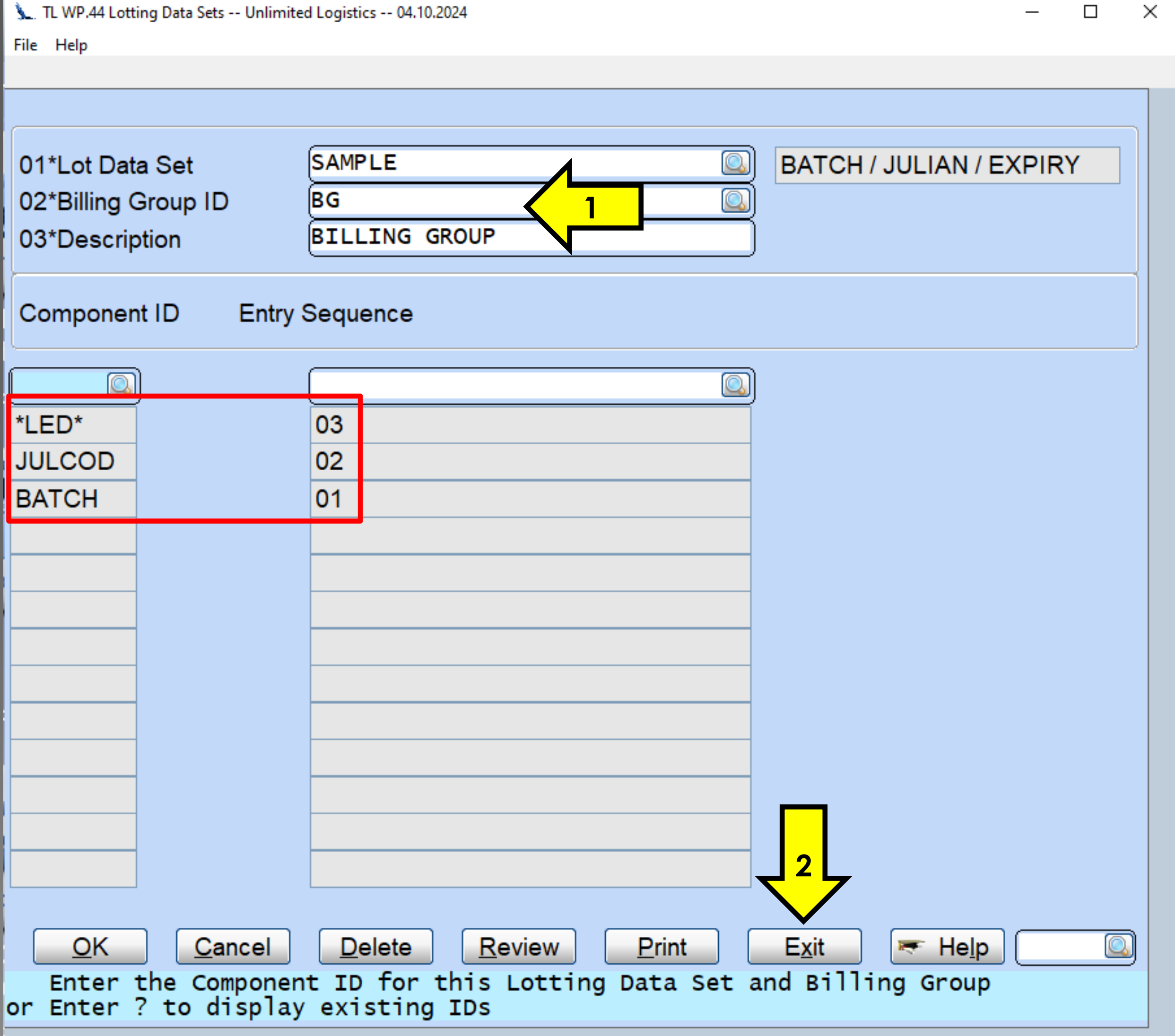
TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024

Table

Value	Description
A	Lot Data / Stock Control Group Set
B	Lot Billing Group Set
C	Lot Reporting Group Set
D	Lot Stock Rotation Sequence

File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

WP.44 Lotting Data Sets Billing Views



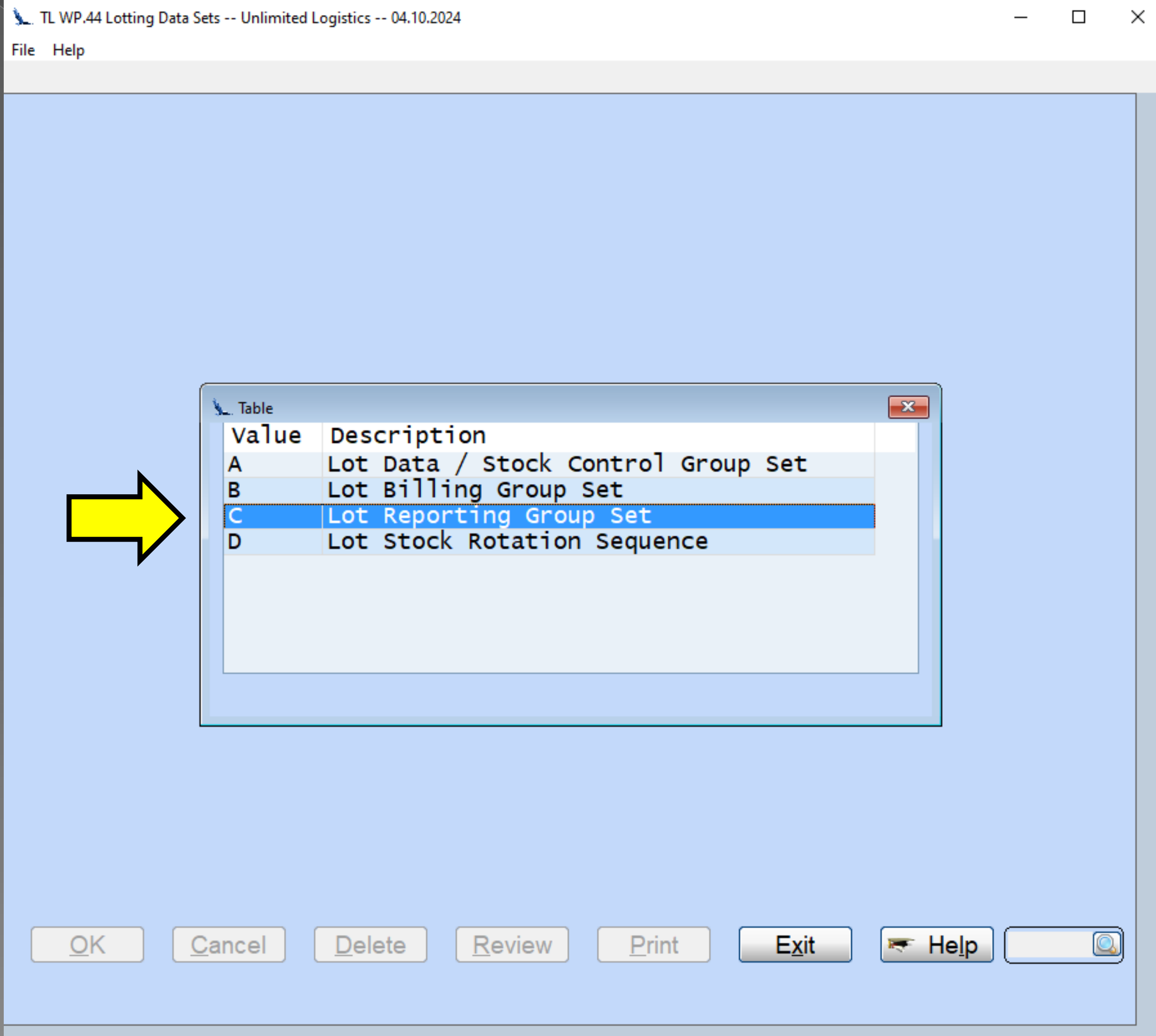
TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File Help
1
2
OK
Cancel
Delete
Review
Print
Exit
Help

01*Lot Data Set	SAMPLE	BATCH / JULIAN / EXPIRY
02*Billing Group ID	BG	
03*Description	BILLING GROUP	

Component ID	Entry Sequence
LED	03
JULCOD	02
BATCH	01

```
   Enter the Component ID for this Lotting Data Set and Billing Group
or Enter ? to display existing IDs
```

WP.44 Lotting Data Sets Reporting Views

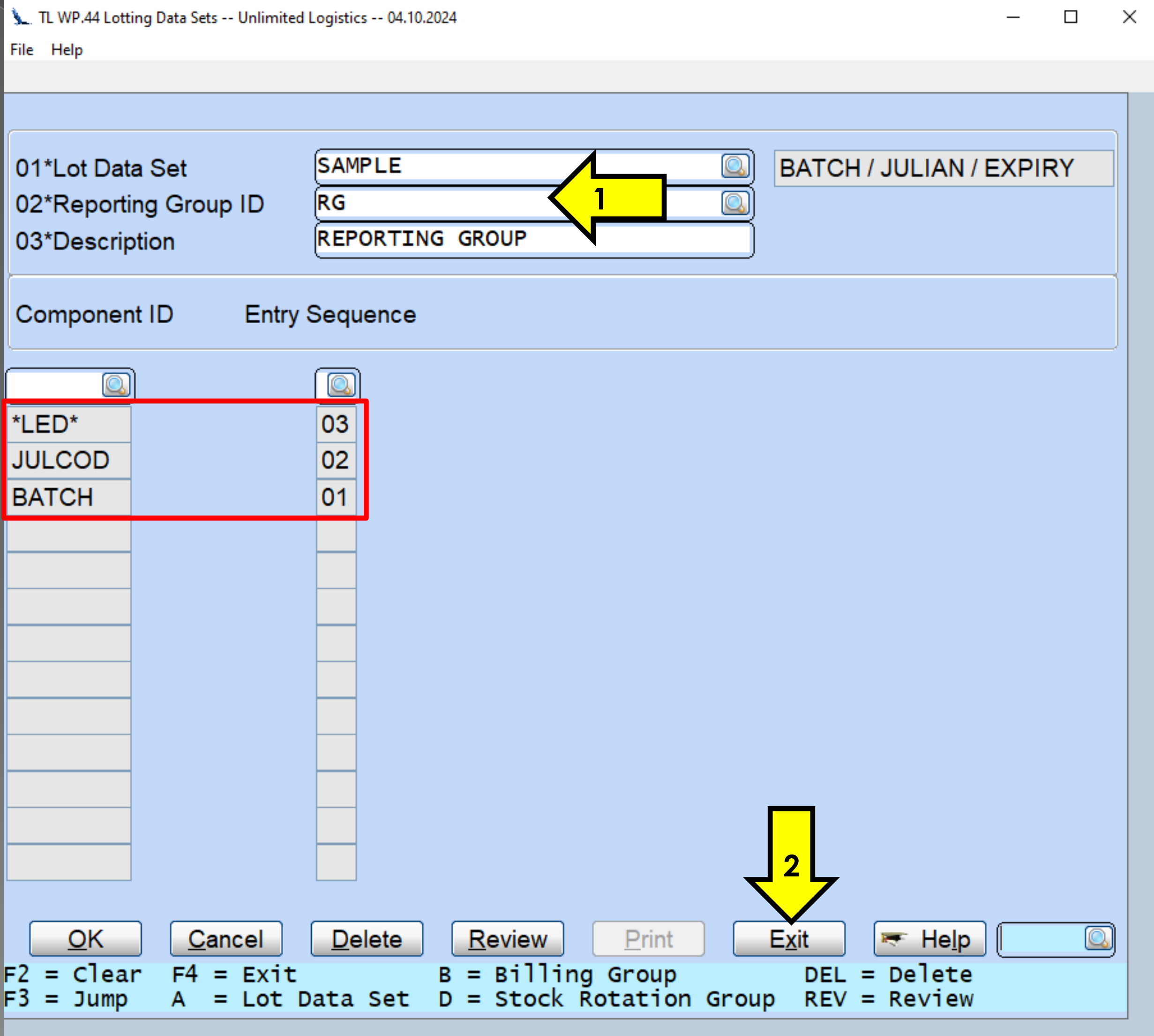


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024

File
Help
Table
OK
Cancel
Delete
Review
Print
Exit
Help

Value	Description
A	Lot Data / Stock Control Group Set
B	Lot Billing Group Set
C	Lot Reporting Group Set
D	Lot Stock Rotation Sequence

WP.44 Lotting Data Sets Reporting Views



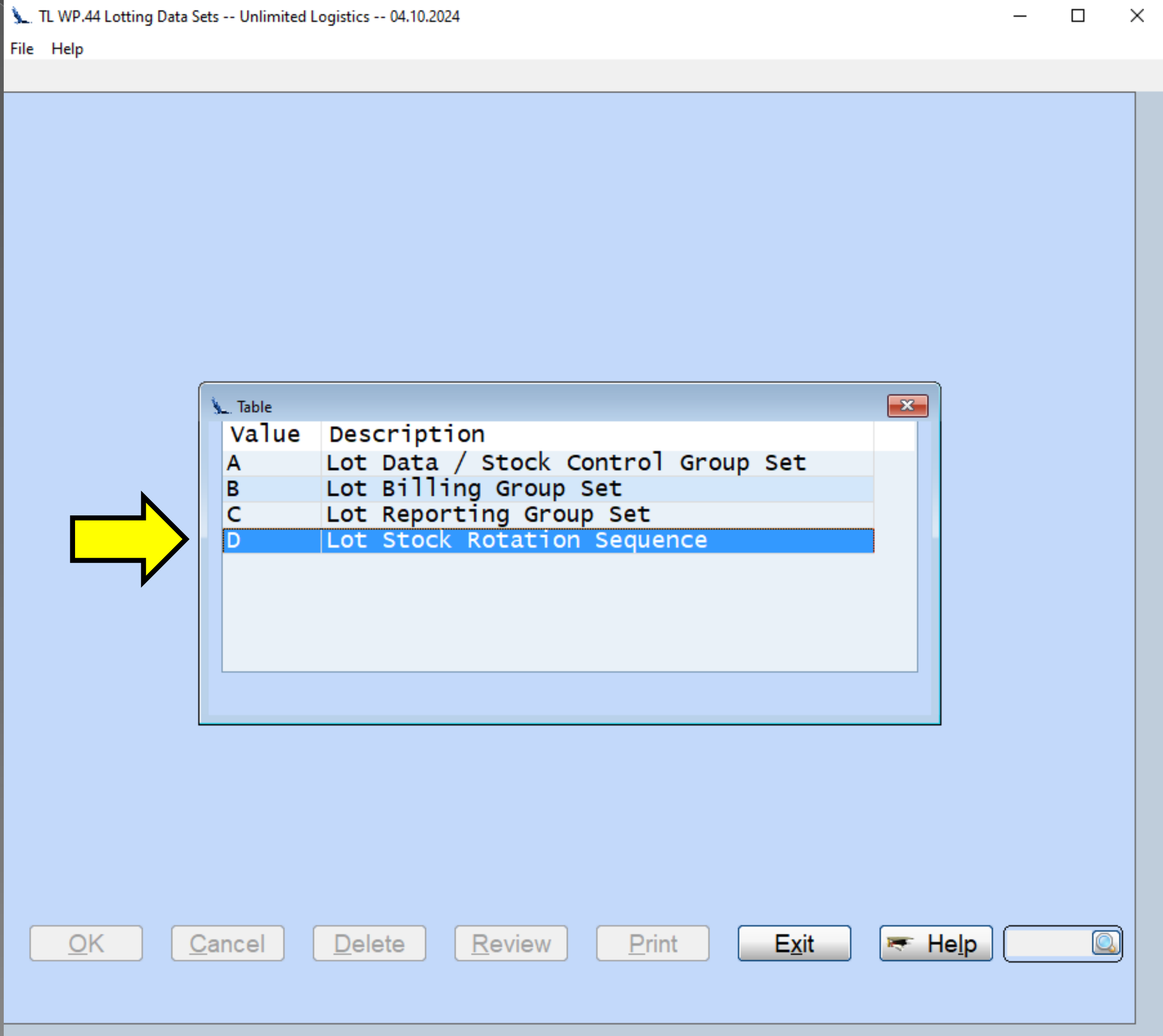
TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File Help
1
2
OK
Cancel
Delete
Review
Print
Exit
Help

01*Lot Data Set: SAMPLE — BATCH / JULIAN / EXPIRY
02*Reporting Group ID: RG
03*Description: REPORTING GROUP

Component ID	Entry Sequence
LED	03
JULCOD	02
BATCH	01

```
F2 = Clear   F4 = Exit           B = Billing Group               DEL = Delete
F3 = Jump    A  = Lot Data Set   D = Stock Rotation Group        REV = Review
```

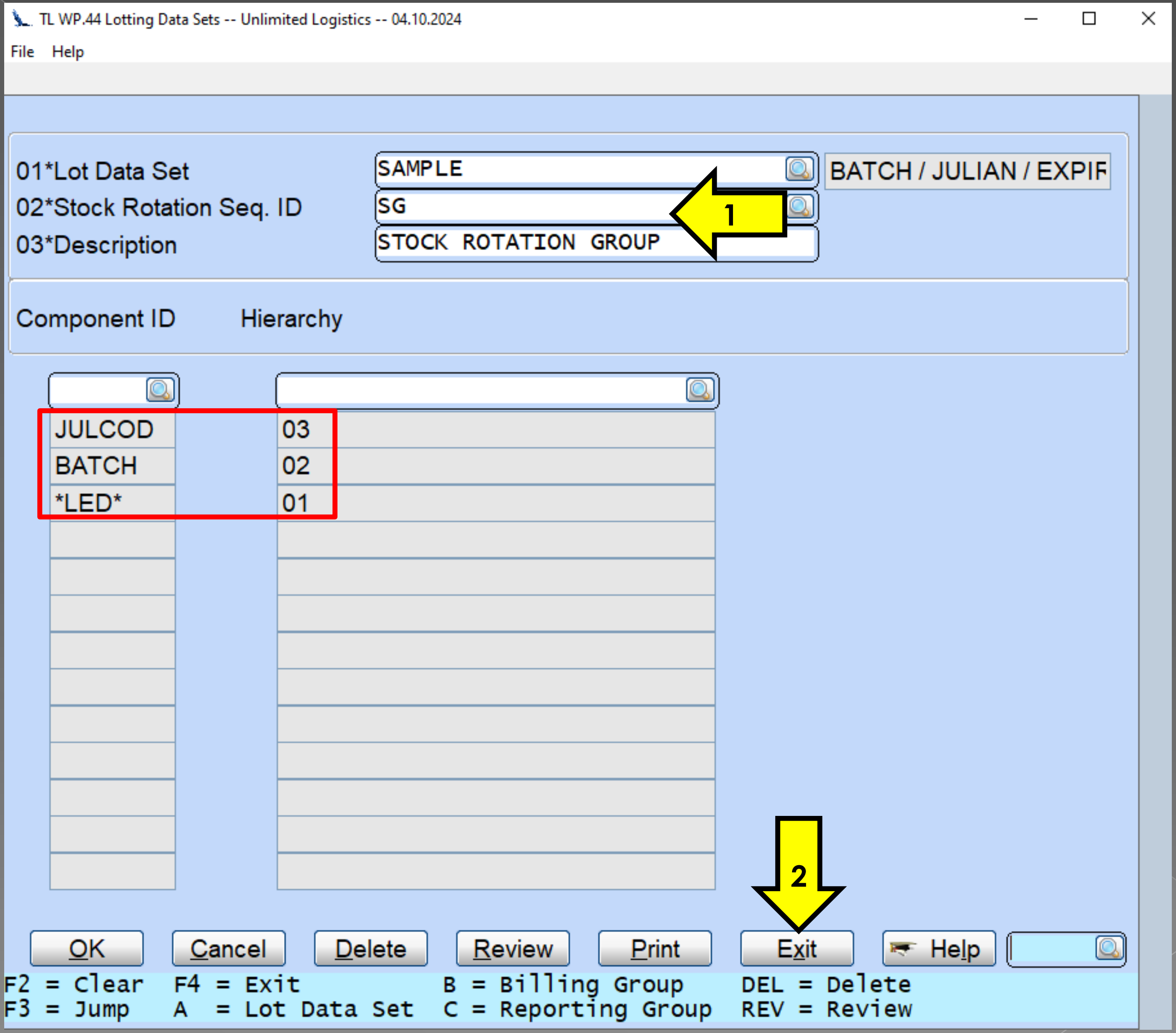
WP.44 Lotting Data Sets Rotation Views



TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
Table
OK
Cancel
Delete
Review
Print
Exit
Help

Value	Description
A	Lot Data / Stock Control Group Set
B	Lot Billing Group Set
C	Lot Reporting Group Set
D	Lot Stock Rotation Sequence

WP.44 Lotting Data Sets Rotation Views


TL WP.44 Lotting Data Sets -- Unlimited Logistics -- 04.10.2024
File
Help
1
2
OK
Cancel
Delete
Review
Print
Exit
Help

01*Lot Data Set: SAMPLE — BATCH / JULIAN / EXPIF
02*Stock Rotation Seq. ID: SG
03*Description: STOCK ROTATION GROUP

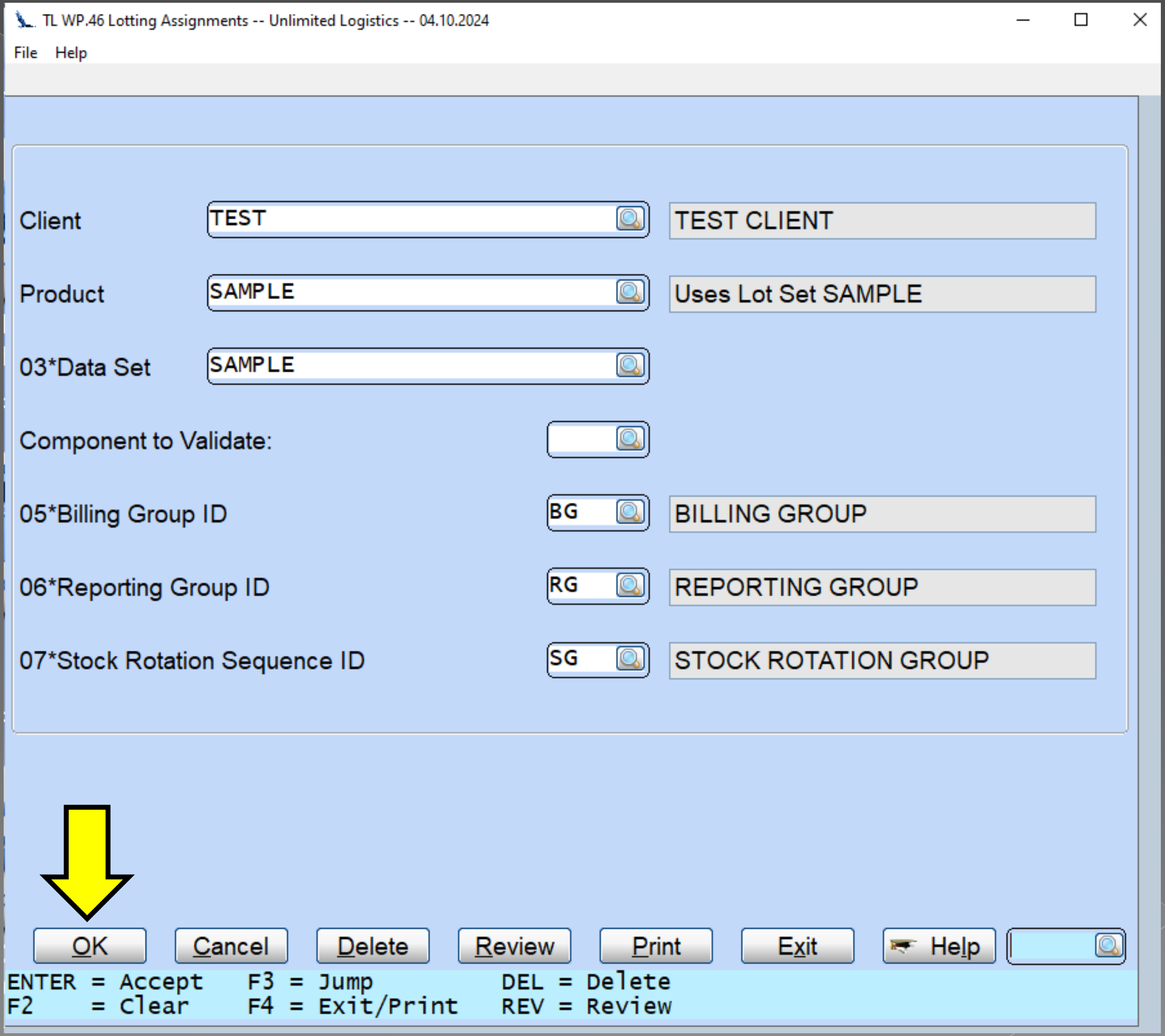
Component ID	Hierarchy
JULCOD	03
BATCH	02
LED	01

```
F2 = Clear   F4 = Exit          B = Billing Group     DEL = Delete
F3 = Jump    A  = Lot Data Set  C = Reporting Group   REV = Review
```

Other

- Assignment
- Reports by Lot Set View
- Lot Set Changes
- HighViews

WP.46 Lotting Assignment
Link Clients/Products to a Lot Set

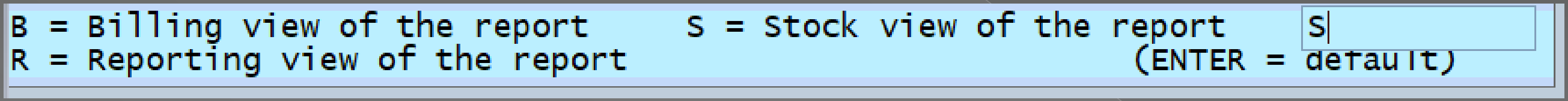

TL WP.46 Lotting Assignments -- Unlimited Logistics -- 04.10.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

Client	TEST	TEST CLIENT
Product	SAMPLE	Uses Lot Set SAMPLE
03*Data Set	SAMPLE	
Component to Validate:		
05*Billing Group ID	BG	BILLING GROUP
06*Reporting Group ID	RG	REPORTING GROUP
07*Stock Rotation Sequence ID	SG	STOCK ROTATION GROUP

```
ENTER  = Accept    F3 = Jump       DEL = Delete
F2     = Clear     F4 = Exit/Print REV = Review
```

Reports by Lot Set View

- The System will prompt the User to select a Lot Set View for the following Reports:
  - IC.03 Activity Reports – On Request
  - IC.23 Activity Report by Lot Sequence
  - IC.07 Product Lot Stock Balances
  - IC.27 Stock Balances by Lot Sequence



```
B = Billing view of the report      S = Stock view of the report    S
R = Reporting view of the report                           (ENTER = default)
```

Lot Set Changes

- WP.47 Lot Set Change - Definition
- WP.48 Lot Set Change - Check
- WP.49 Lot Set Change - Preview Report
- WP.50 Lot Set Change - Commit

Business Scenario/Requirement:

Old/From Lot Set				
Lot Set	***Component***	***Description***	***Data***	***Length***
MULTIL	*LOT*	Legacy Lot Code	Alphanumeric	12

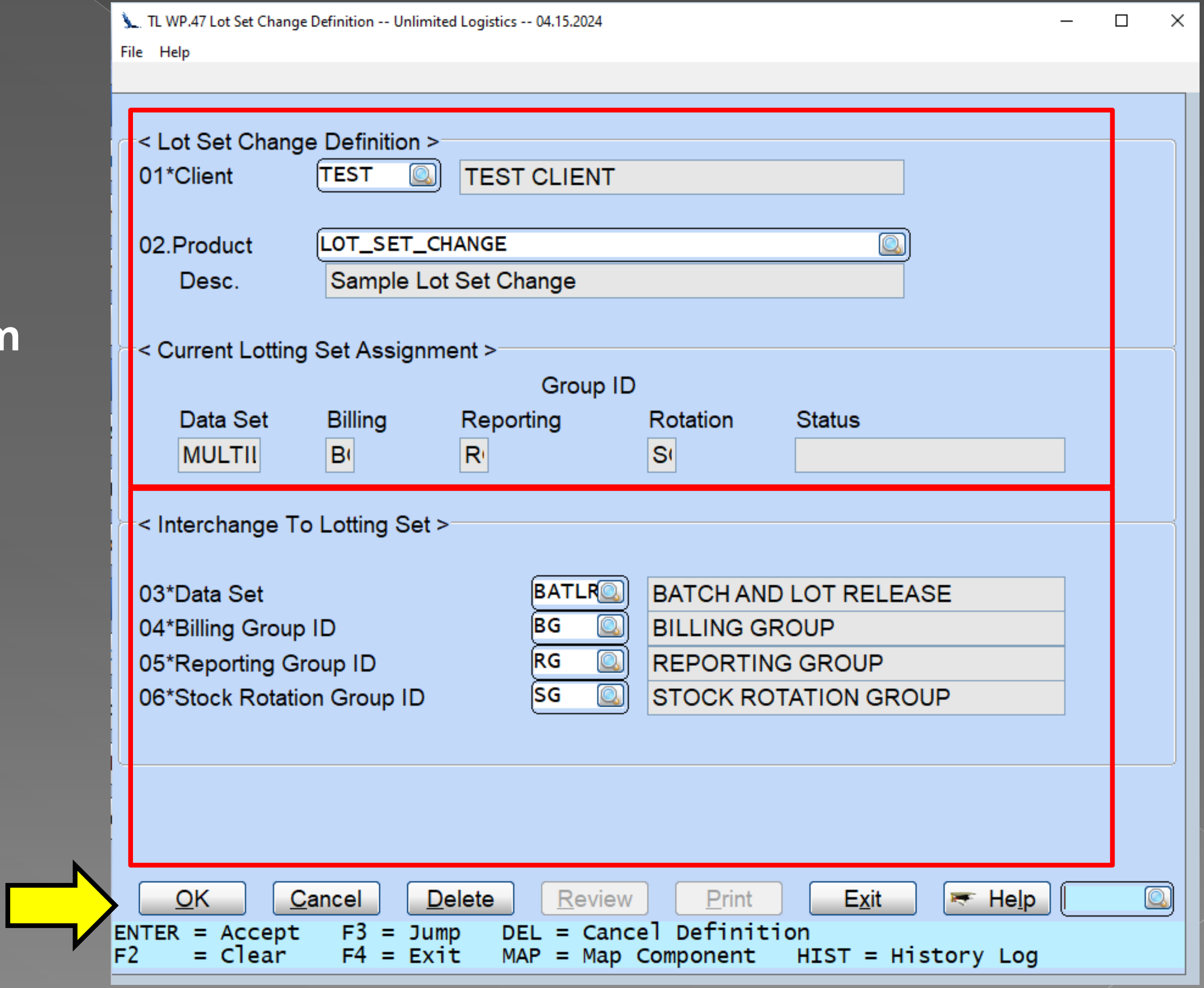
New/To Lot Set				
Lot Set	***Component***	***Description***	***Data***	***Length***
BATLRD	BATCHN	Batch Number	Alphanumeric	12
	LRD	Lot Release Date	Date	6

Mapping				
From		***To***		
Lot Set	***Component***	***Lot Set***	***Component***	***Population Method***
MULTIL	*LOT*	BATLRD	BATCHN	Copy
		BATLRD	*LRD*	Original Receipt Date

WP.47 Lot Set Change - Definition

From

To



TL WP.47 Lot Set Change Definition -- Unlimited Logistics -- 04.15.2024
File
Help

< Lot Set Change Definition >

01*Client: TEST — TEST CLIENT

02.Product: LOT_SET_CHANGE

Desc.: Sample Lot Set Change

< Current Lotting Set Assignment >

		Group ID		
Data Set	Billing	Reporting	Rotation	Status
MULTII	B(	R(	S(	

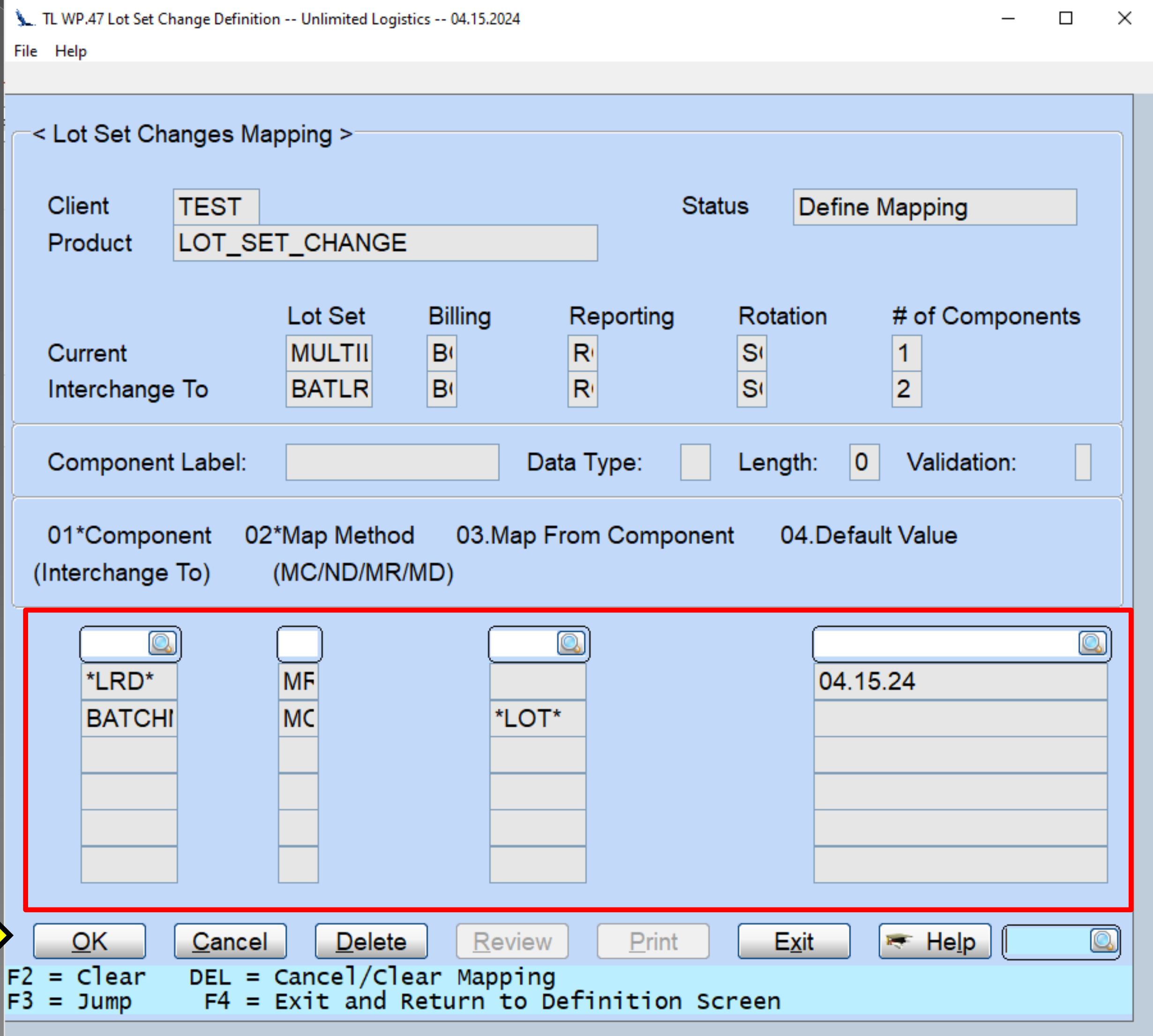
< Interchange To Lotting Set >

03*Data Set: BATLR — BATCH AND LOT RELEASE
04*Billing Group ID: BG — BILLING GROUP
05*Reporting Group ID: RG — REPORTING GROUP
06*Stock Rotation Group ID: SG — STOCK ROTATION GROUP

OK
Cancel
Delete
Review
Print
Exit
Help

```
ENTER = Accept    F3 = Jump    DEL = Cancel Definition
F2    = Clear     F4 = Exit    MAP = Map Component    HIST = History Log
```

WP.47 Lot Set Change - Definition



TL WP.47 Lot Set Change Definition -- Unlimited Logistics -- 04.15.2024
File
Help
< Lot Set Changes Mapping >
OK
Cancel
Delete
Review
Print
Exit
Help

Client TEST

Product LOT_SET_CHANGE

Status Define Mapping

	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B	R	S	1
Interchange To	BATLR	B	R	S	2

Component Label: Data Type: Length: 0 Validation:

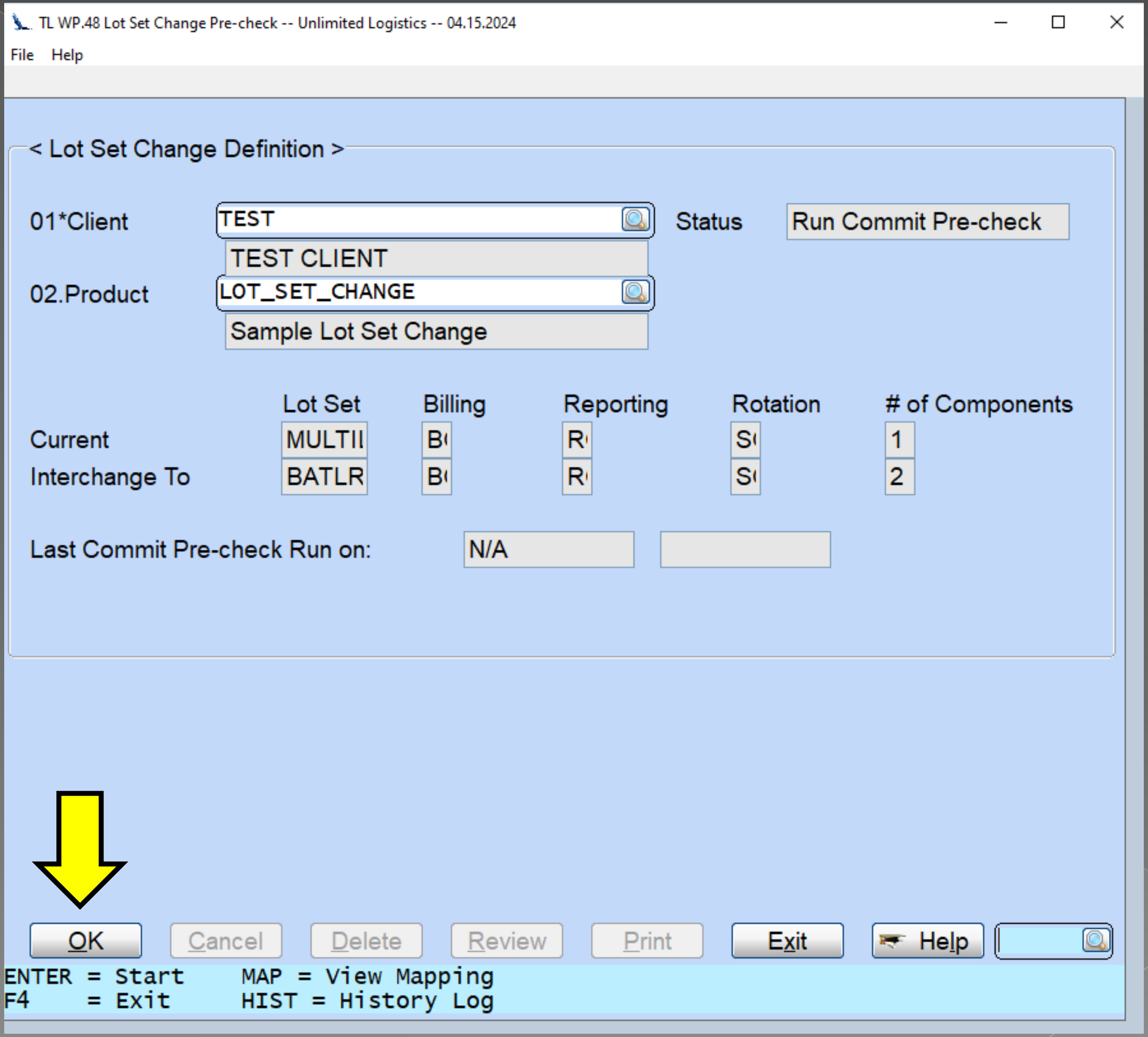
01*Component (Interchange To)	02*Map Method (MC/ND/MR/MD)	03.Map From Component	04.Default Value
LRD	MF		04.15.24
BATCHI	MC	*LOT*	

```
F2 = Clear    DEL = Cancel/Clear Mapping
F3 = Jump      F4 = Exit and Return to Definition Screen
```

MR = From Lot's Original Receipt Date

MC = From a Component

WP.48 Lot Set Change - Check



TL WP.48 Lot Set Change Pre-check -- Unlimited Logistics -- 04.15.2024

< Lot Set Change Definition >

01*Client: TEST
TEST CLIENT

Status: Run Commit Pre-check

02.Product: LOT_SET_CHANGE
Sample Lot Set Change

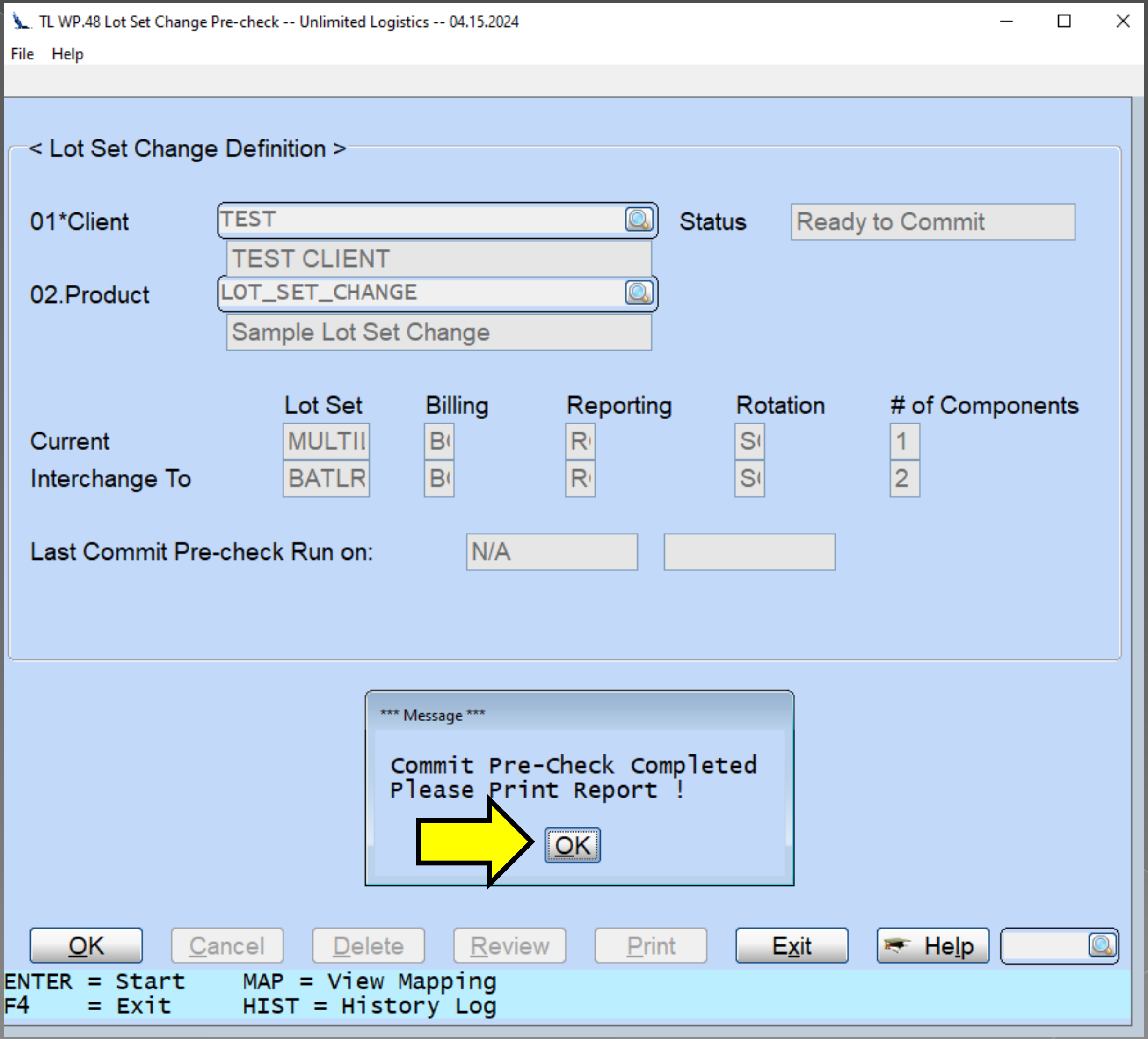
	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B(	R(	S(	1
Interchange To	BATLR	B(	R(	S(	2

Last Commit Pre-check Run on: N/A

```
ENTER = Start      MAP  = View Mapping
F4    = Exit       HIST = History Log
```

File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

WP.48 Lot Set Change - Check



TL WP.48 Lot Set Change Pre-check -- Unlimited Logistics -- 04.15.2024

< Lot Set Change Definition >

01*Client: TEST — TEST CLIENT

Status: Ready to Commit

02.Product: LOT_SET_CHANGE — Sample Lot Set Change

	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B(	R(	S(	1
Interchange To	BATLR	B(	R(	S(	2

Last Commit Pre-check Run on: N/A

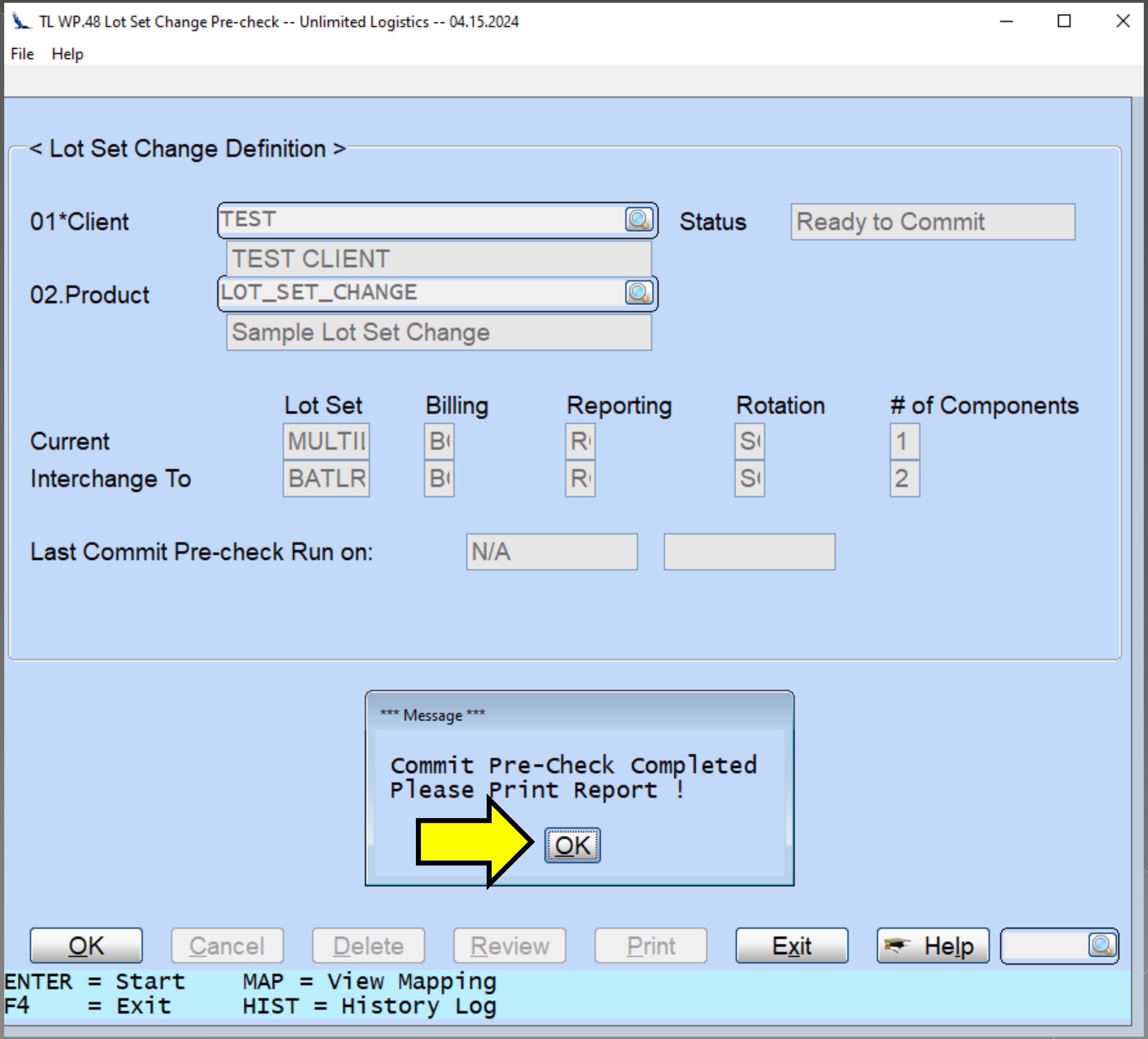
*** Message ***

```
Commit Pre-Check Completed
Please Print Report !
```

```
ENTER = Start      MAP  = View Mapping
F4    = Exit       HIST = History Log
```

File
Help
OK
OK
Cancel
Delete
Review
Print
Exit
Help

WP.48 Lot Set Change - Check



TL WP.48 Lot Set Change Pre-check -- Unlimited Logistics -- 04.15.2024
File
Help
< Lot Set Change Definition >

01*Client: TEST

TEST CLIENT

Status: Ready to Commit

02.Product: LOT_SET_CHANGE

Sample Lot Set Change

	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B	R	S	1
Interchange To	BATLR	B	R	S	2

Last Commit Pre-check Run on: N/A

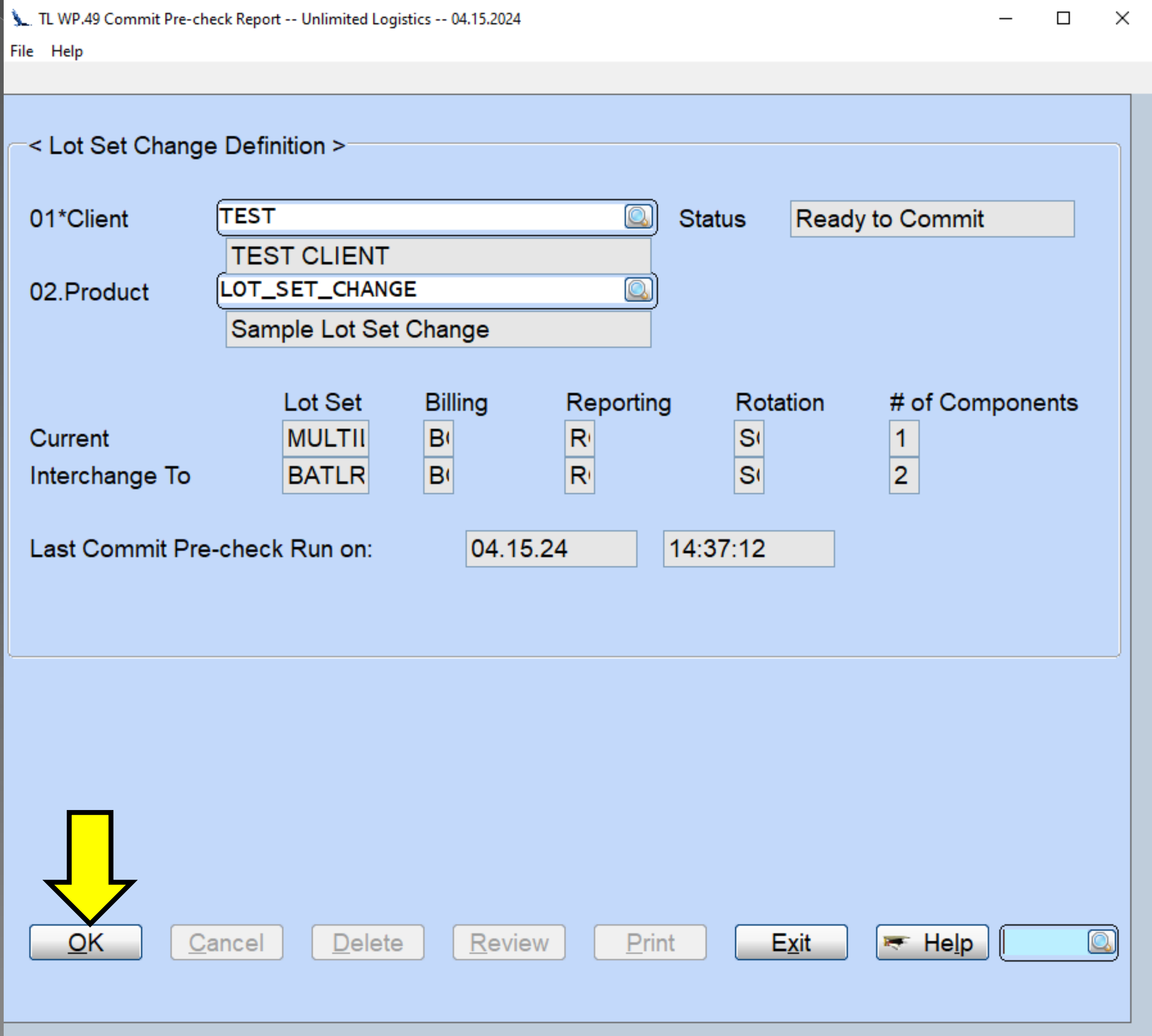
*** Message ***

```
Commit Pre-Check Completed
Please Print Report !
```

OK
OK
Cancel
Delete
Review
Print
Exit
Help

```
ENTER = Start      MAP  = View Mapping
F4    = Exit       HIST = History Log
```

WP.49 Lot Set Change – Preview Report


File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

TL WP.49 Commit Pre-check Report -- Unlimited Logistics -- 04.15.2024

< Lot Set Change Definition >

01*Client: TEST
TEST CLIENT

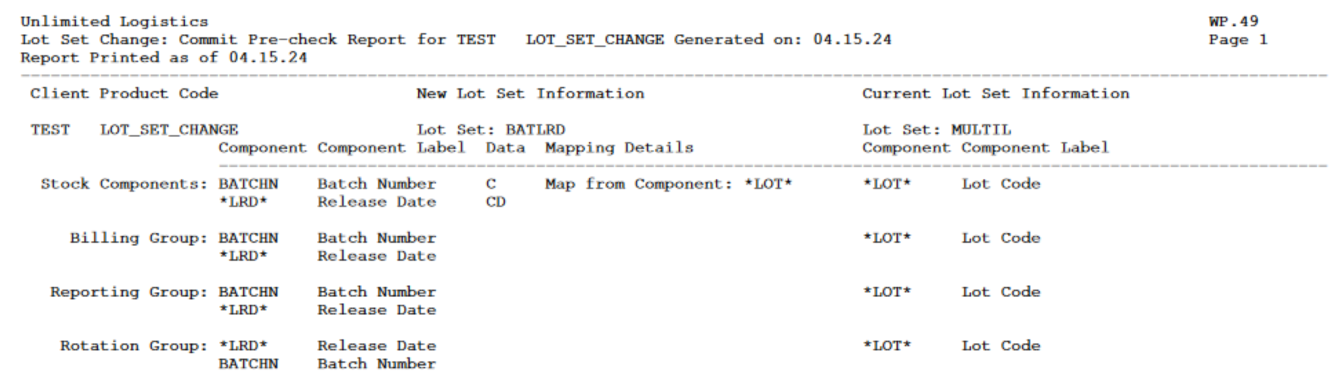
Status: Ready to Commit

02.Product: LOT_SET_CHANGE
Sample Lot Set Change

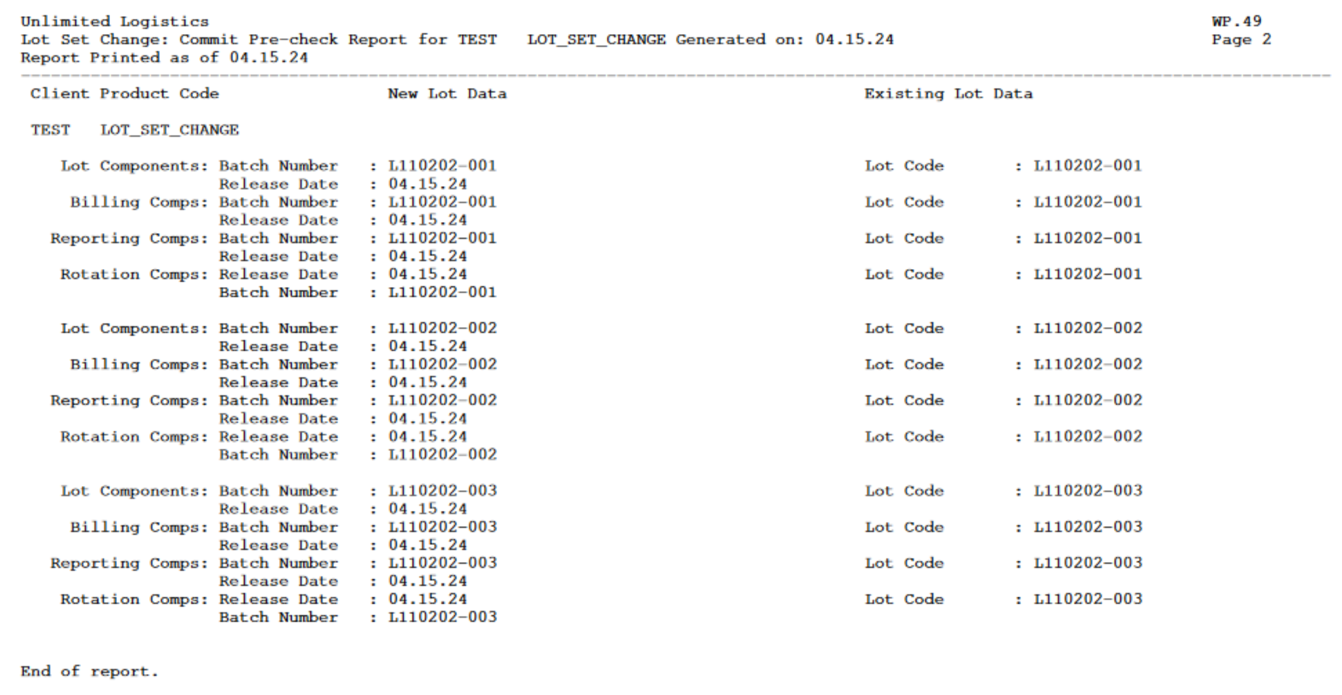
	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B(	R(	S(	1
Interchange To	BATLR	B(	R(	S(	2

Last Commit Pre-check Run on: 04.15.24 14:37:12

WP.49 Lot Set Change – Preview Report

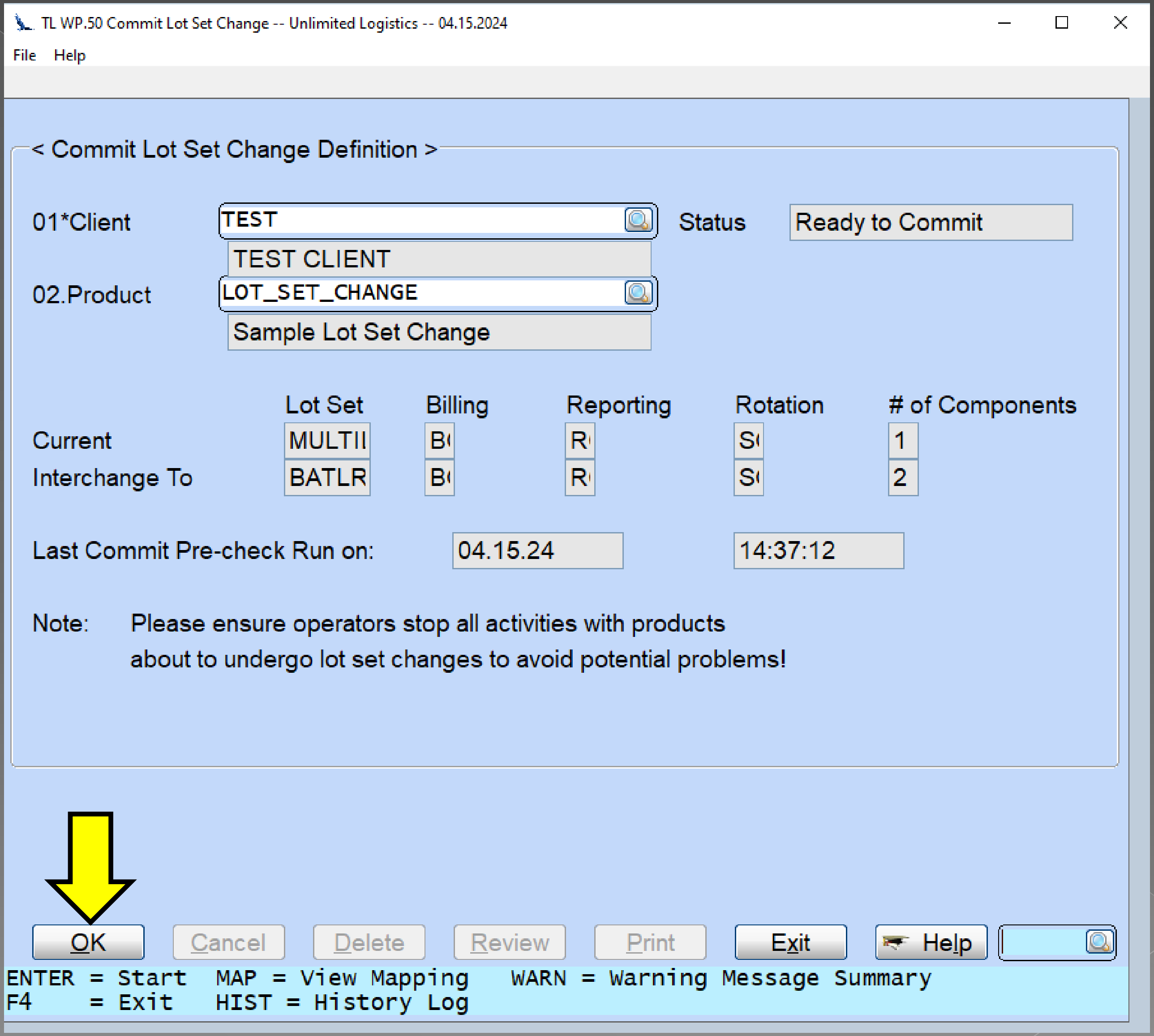


```
Unlimited Logistics                                                                           WP.49
Lot Set Change: Commit Pre-check Report for TEST   LOT_SET_CHANGE Generated on: 04.15.24      Page 1
Report Printed as of 04.15.24
----------------------------------------------------------------------------------------------------
 Client Product Code                      New Lot Set Information                Current Lot Set Information

 TEST   LOT_SET_CHANGE                    Lot Set: BATLRD                        Lot Set: MULTIL
                  Component Component Label  Data  Mapping Details               Component Component Label
                  ----------------------------------------------------------------------------------
  Stock Components: BATCHN    Batch Number     C    Map from Component: *LOT*    *LOT*     Lot Code
                    *LRD*     Release Date     CD

     Billing Group: BATCHN    Batch Number                                       *LOT*     Lot Code
                    *LRD*     Release Date

   Reporting Group: BATCHN    Batch Number                                       *LOT*     Lot Code
                    *LRD*     Release Date

    Rotation Group: *LRD*     Release Date                                       *LOT*     Lot Code
                    BATCHN    Batch Number
```



```
Unlimited Logistics                                                                           WP.49
Lot Set Change: Commit Pre-check Report for TEST   LOT_SET_CHANGE Generated on: 04.15.24      Page 2
Report Printed as of 04.15.24
----------------------------------------------------------------------------------------------------
 Client Product Code                   New Lot Data                              Existing Lot Data

 TEST   LOT_SET_CHANGE

    Lot Components: Batch Number    : L110202-001                                Lot Code       : L110202-001
                    Release Date    : 04.15.24
     Billing Comps: Batch Number    : L110202-001                                Lot Code       : L110202-001
                    Release Date    : 04.15.24
   Reporting Comps: Batch Number    : L110202-001                                Lot Code       : L110202-001
                    Release Date    : 04.15.24
    Rotation Comps: Release Date    : 04.15.24                                   Lot Code       : L110202-001
                    Batch Number    : L110202-001

    Lot Components: Batch Number    : L110202-002                                Lot Code       : L110202-002
                    Release Date    : 04.15.24
     Billing Comps: Batch Number    : L110202-002                                Lot Code       : L110202-002
                    Release Date    : 04.15.24
   Reporting Comps: Batch Number    : L110202-002                                Lot Code       : L110202-002
                    Release Date    : 04.15.24
    Rotation Comps: Release Date    : 04.15.24                                   Lot Code       : L110202-002
                    Batch Number    : L110202-002

    Lot Components: Batch Number    : L110202-003                                Lot Code       : L110202-003
                    Release Date    : 04.15.24
     Billing Comps: Batch Number    : L110202-003                                Lot Code       : L110202-003
                    Release Date    : 04.15.24
   Reporting Comps: Batch Number    : L110202-003                                Lot Code       : L110202-003
                    Release Date    : 04.15.24
    Rotation Comps: Release Date    : 04.15.24                                   Lot Code       : L110202-003
                    Batch Number    : L110202-003


End of report.
```

WP.50 Lot Set Change – Commit


TL WP.50 Commit Lot Set Change -- Unlimited Logistics -- 04.15.2024
File
Help
OK
Cancel
Delete
Review
Print
Exit
Help

< Commit Lot Set Change Definition >

01*Client: TEST
TEST CLIENT
Status: Ready to Commit
02.Product: LOT_SET_CHANGE
Sample Lot Set Change

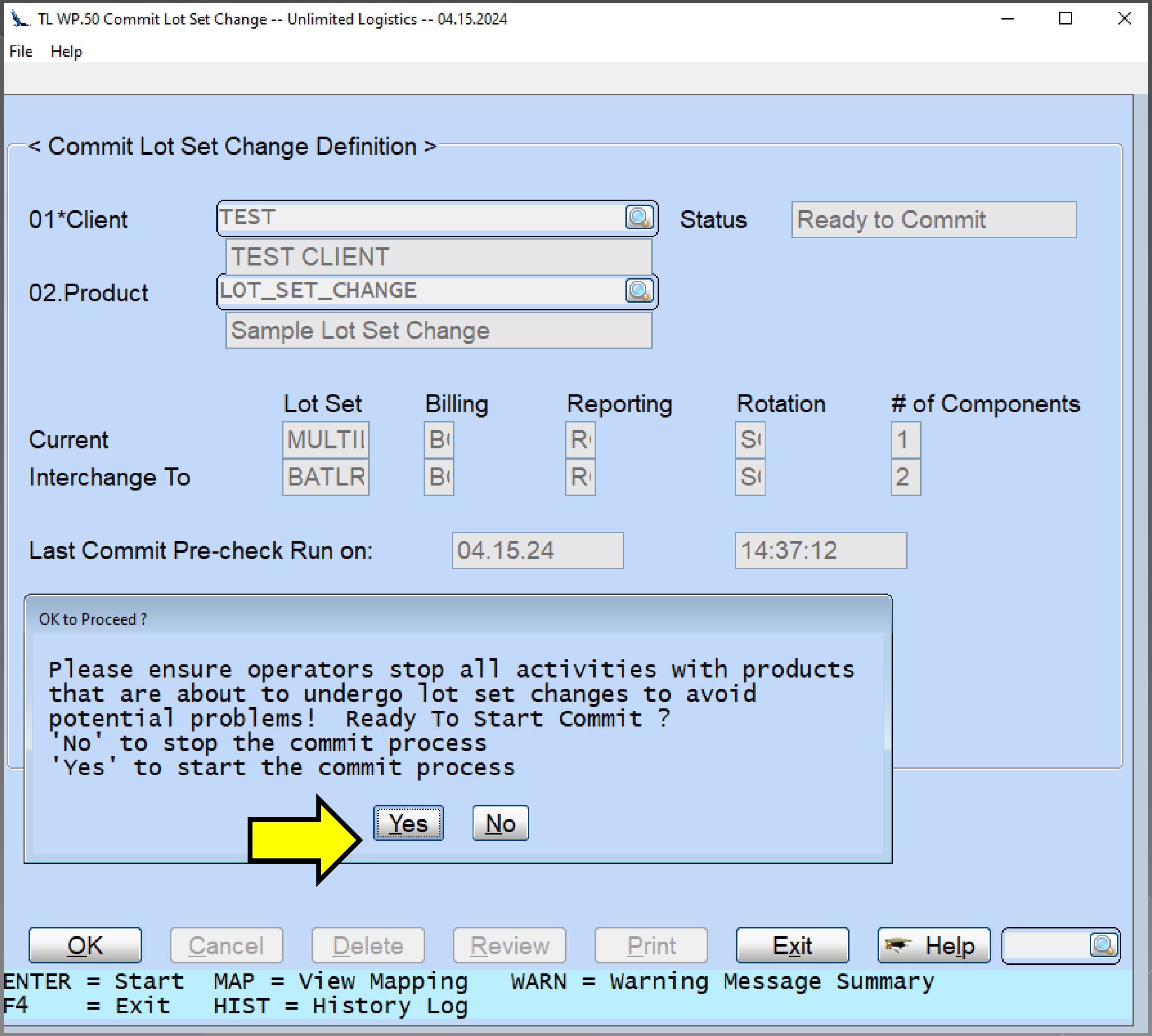
	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B(	R(	S(	1
Interchange To	BATLR	B(	R(	S(	2

Last Commit Pre-check Run on: 04.15.24 14:37:12

Note: Please ensure operators stop all activities with products about to undergo lot set changes to avoid potential problems!

```
ENTER = Start   MAP = View Mapping   WARN = Warning Message Summary
F4    = Exit    HIST = History Log
```

WP.50 Lot Set Change – Commit



TL WP.50 Commit Lot Set Change -- Unlimited Logistics -- 04.15.2024
File
Help
< Commit Lot Set Change Definition >

01*Client TEST
TEST CLIENT
Status Ready to Commit
02.Product LOT_SET_CHANGE
Sample Lot Set Change

	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B	R	S	1
Interchange To	BATLR	B	R	S	2

Last Commit Pre-check Run on: 04.15.24 14:37:12

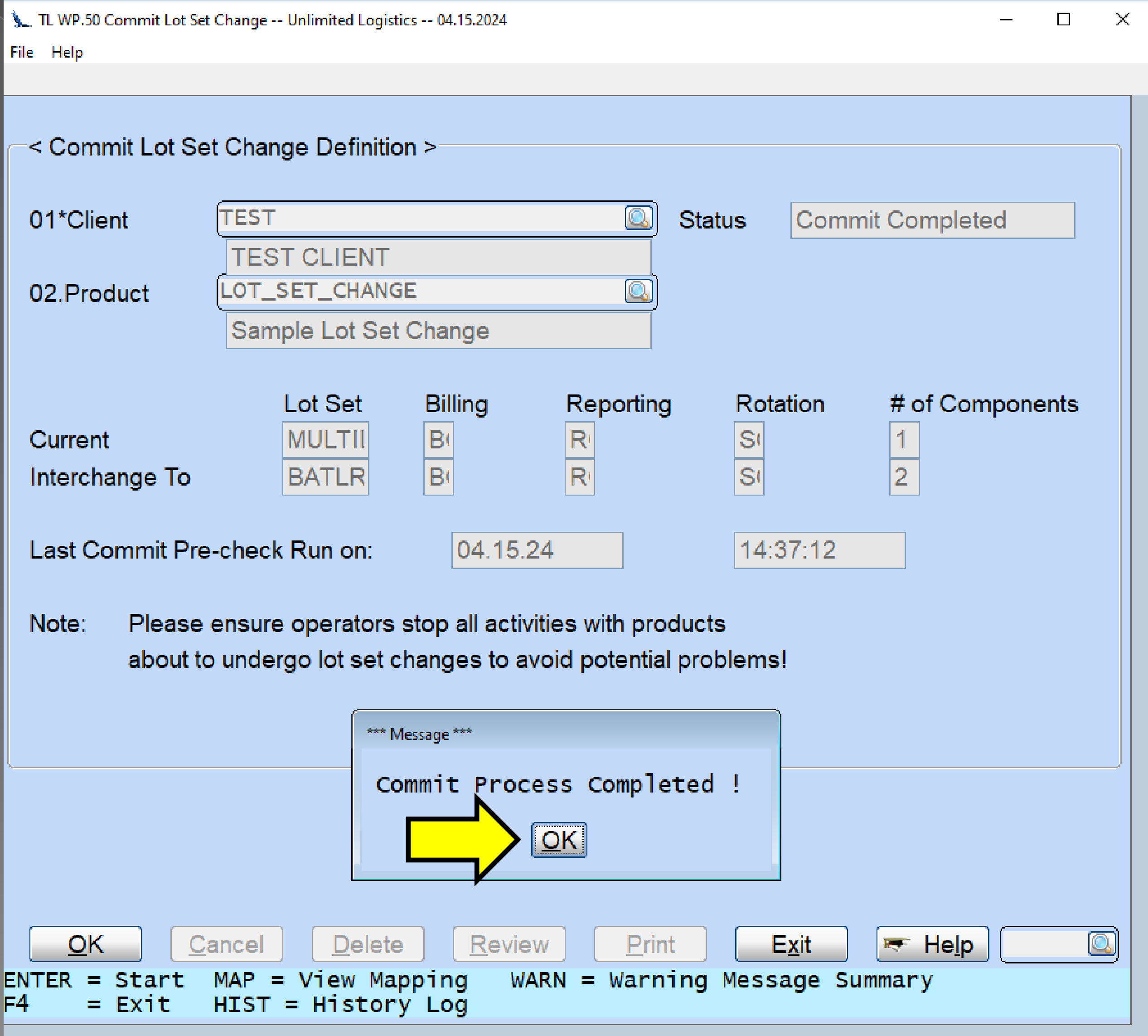
OK to Proceed ?

```
Please ensure operators stop all activities with products
that are about to undergo lot set changes to avoid
potential problems!  Ready To Start Commit ?
'No' to stop the commit process
'Yes' to start the commit process
```

Yes
No
OK
Cancel
Delete
Review
Print
Exit
Help

```
ENTER = Start   MAP = View Mapping   WARN = Warning Message Summary
F4    = Exit    HIST = History Log
```

WP.50 Lot Set Change – Commit



TL WP.50 Commit Lot Set Change -- Unlimited Logistics -- 04.15.2024

< Commit Lot Set Change Definition >

01*Client: TEST — TEST CLIENT

Status: Commit Completed

02.Product: LOT_SET_CHANGE — Sample Lot Set Change

	Lot Set	Billing	Reporting	Rotation	# of Components
Current	MULTII	B	R	S	1
Interchange To	BATLR	B	R	S	2

Last Commit Pre-check Run on: 04.15.24 14:37:12

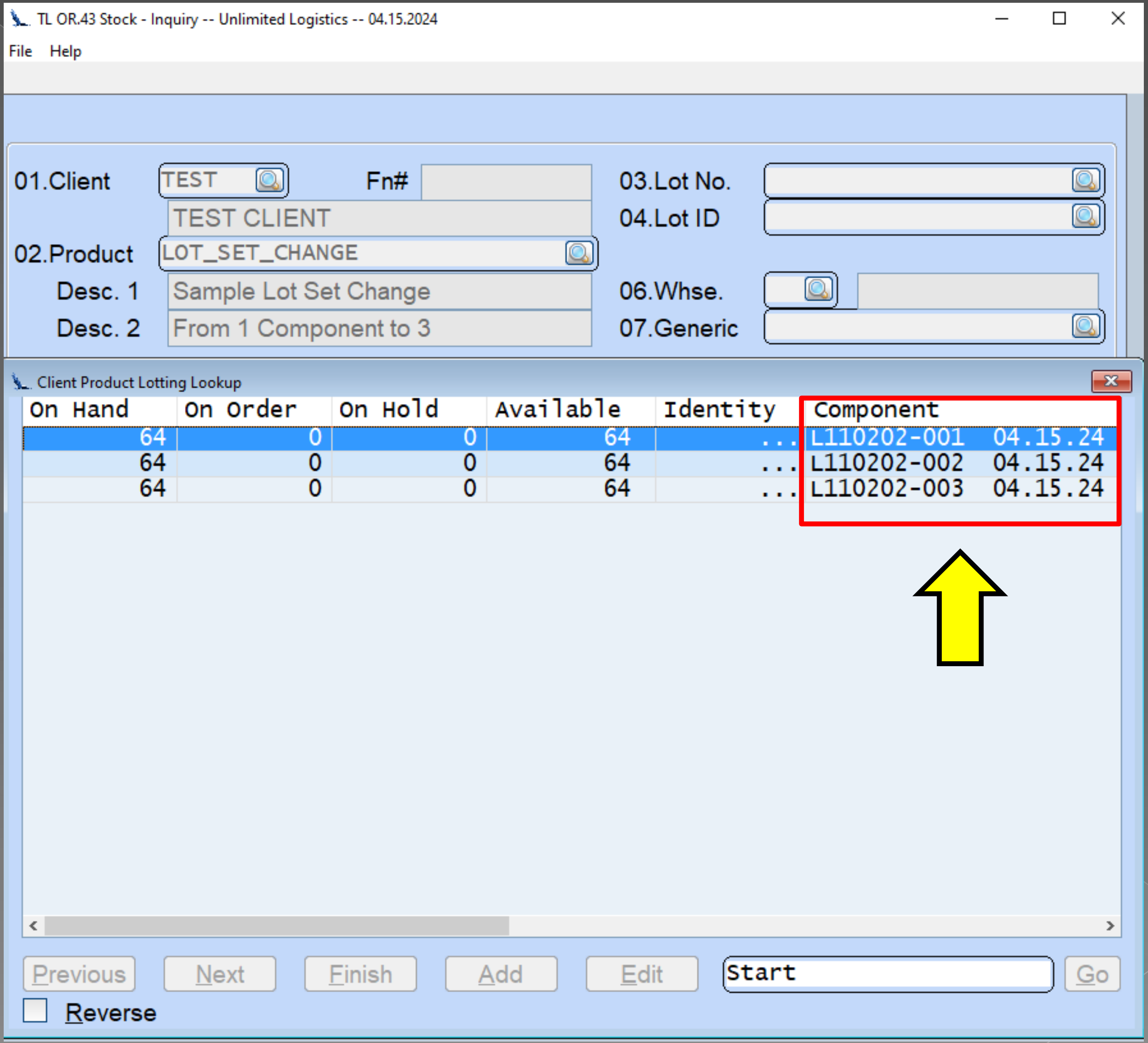
Note: Please ensure operators stop all activities with products about to undergo lot set changes to avoid potential problems!

*** Message ***

Commit Process Completed !

```
ENTER = Start   MAP  = View Mapping   WARN = Warning Message Summary
F4    = Exit    HIST = History Log
```

OR.43 Stock Inquiry – View Changes



TL OR.43 Stock - Inquiry -- Unlimited Logistics -- 04.15.2024

01.Client: TEST

TEST CLIENT

Fn#:

02.Product: LOT_SET_CHANGE

Desc. 1: Sample Lot Set Change

Desc. 2: From 1 Component to 3

03.Lot No.:

04.Lot ID:

06.Whse.:

07.Generic:

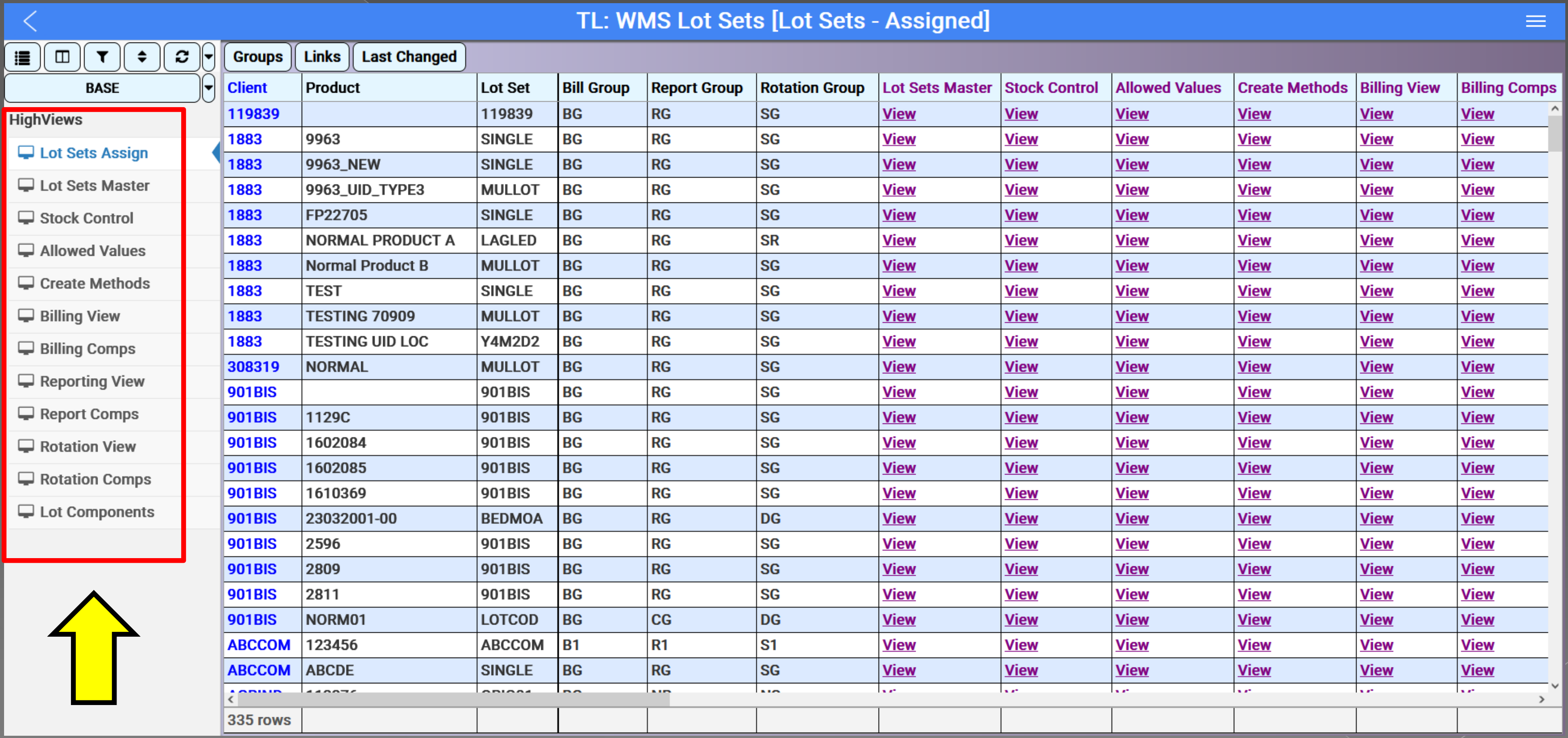
Client Product Lotting Lookup

On Hand	On Order	On Hold	Available	Identity	Component
64	0	0	64	...	L110202-001 04.15.24
64	0	0	64	...	L110202-002 04.15.24
64	0	0	64	...	L110202-003 04.15.24

Start

☐ Reverse

WMS Lot Sets HighView


BASE
HighViews
Lot Sets Assign
Lot Sets Master
Stock Control
Allowed Values
Create Methods
Billing View
Billing Comps
Reporting View
Report Comps
Rotation View
Rotation Comps
Lot Components
Groups
Links
Last Changed

TL: WMS Lot Sets [Lot Sets - Assigned]

Client	Product	Lot Set	Bill Group	Report Group	Rotation Group	Lot Sets Master	Stock Control	Allowed Values	Create Methods	Billing View	Billing Comps
119839		119839	BG	RG	SG	View	View	View	View	View	View
1883	9963	SINGLE	BG	RG	SG	View	View	View	View	View	View
1883	9963_NEW	SINGLE	BG	RG	SG	View	View	View	View	View	View
1883	9963_UID_TYPE3	MULLOT	BG	RG	SG	View	View	View	View	View	View
1883	FP22705	SINGLE	BG	RG	SG	View	View	View	View	View	View
1883	NORMAL PRODUCT A	LAGLED	BG	RG	SR	View	View	View	View	View	View
1883	Normal Product B	MULLOT	BG	RG	SG	View	View	View	View	View	View
1883	TEST	SINGLE	BG	RG	SG	View	View	View	View	View	View
1883	TESTING 70909	MULLOT	BG	RG	SG	View	View	View	View	View	View
1883	TESTING UID LOC	Y4M2D2	BG	RG	SG	View	View	View	View	View	View
308319	NORMAL	MULLOT	BG	RG	SG	View	View	View	View	View	View
901BIS		901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	1129C	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	1602084	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	1602085	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	1610369	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	23032001-00	BEDMOA	BG	RG	DG	View	View	View	View	View	View
901BIS	2596	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	2809	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	2811	901BIS	BG	RG	SG	View	View	View	View	View	View
901BIS	NORM01	LOTCOD	BG	CG	DG	View	View	View	View	View	View
ABCCOM	123456	ABCCOM	B1	R1	S1	View	View	View	View	View	View
ABCCOM	ABCDE	SINGLE	BG	RG	SG	View	View	View	View	View	View

335 rows

Conclusion

- Defining Lots

Questions and Answers